



NOTE:

1. SURFACE FINISH TO BE SMOOTH HIGH GLOSS - MIRROR POLISHED ON TOOL BY VDI 1
2. THE WHOLE PART MUST BE FLAT AND PARALLEL TO WITHIN ± 0.15
3. MAXIMUM PERMISSIBLE SIDE WALL BOWING ± 0.15
4. THE UNDIMENSIONED VALUES BY 3D CAD MODEL

ISSUE	DATE	AMENDMENT

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 DO NOT SCALE IF IN DOUBT ASK	CUSTOMER:	
	CUSTOMER DRG. No.:	
TOLERANCES: GENERAL TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL:	POLYPROPYLENE Purell HP371P

DRAWN:	ZE	TITLE:	Standard PCR plate, semi-skirted with upstand
DATE:	10.08.2016	MARKETING DRAWING	
CHECKED & SIGNATURE:	JB	DRAWING No.:	4ti-0735
DATE:		SHEET No.:	1 OF 1
SCALE:	2:1	ISSUE:	B