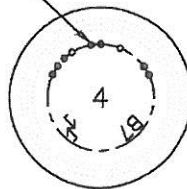


NECK DATA  
TO R3/38 SPECIFICATION  
1 1/4 TURNS OF FULL THREAD  
DEPRESSED 0.2 AT MOULD JOINT

ENGRAVE DOT CODE  
MADE UP OF 13 DOTS  
(9 DOTS PER CAVITY CODE)  
0.45 DEEP, 1.8 DIA  
3.0 PITCH ON 30.0 PCD  
AS SHOWN



VIEW ON BASE  
SHOWING EMBOSSED MARKING  
STANDING AREA EMBOSSED  
WITH KNURLING

SCALE	1:1 (A2)	DESIGNER	DA	4oz Powder - R3/38	
DATE	09/11/00	CHECKED	AH		
NECK FINISH	R3/38	REV.N A)	NECK SPECIFICATION MODIFIED TO SUIT BS 1918	DA 14/08/89	NECK REF. No.
APPROX. WEIGHT	120 g	REV.N B)	BODY DIAMETER AND TOLERANCE UPDATED	DA 15/10/91	2A8/A1
FILL POINT	12.5 down	REV.N C)	CAPACITY TOLERANCE DESIGNATED 'BULK'	DA 27/05/94	JOB No.
CAPACITY TO FILL POINT	131.0 ml	REV.N D)	EMBOSSED DOT CODE ADDED TO BASE MARKINGS	(DNA) DA 16/07/12	2498
CAPACITY TOLERANCE (BULK) ±	2.5 ml				DRAWING No.
CAPACITY BRIMFULL	139.5 ml				B3809/D
Note: Filling point measured from top centrally inside neck unless otherwise specified.		Untoleranced dimensions are for mould making guidance only and should be regarded as approximate.		This drawing and the design of the article in the drawing are each the property of Rotherham. Neither the drawing nor the design shall be copied without the previous written authority of	
DIMENSIONS IN MILLIMETRES					