Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31

Printing date 25.03.2026 *Version number 33 (replaces version 32)* *Revision: 25.03.2026*

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**
· **Trade name: Reaction mass of ethylbenzene and xylene**
· **SDS number:** CH0071

· **EC number:**
905-588-0
· **Registration number** 01-2119486136-34
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
For professional users only
· **Life cycle stages**
IS Use at industrial Sites
F Formulation or re-packing
PW Widespread use by professional workers
· **Sector of Use**
SU8 Manufacture of bulk, large scale chemicals (including petroleum products)
SU9 Manufacture of fine chemicals
· **Process category**
PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions.
PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC3 Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC4 Chemical production where opportunity for exposure arises
PROC5 Mixing or blending in batch processes
PROC7 Industrial spraying
PROC8a Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9 Transfer of substance or mixture into small containers (dedicated filling line, including weighing)
PROC10 Roller application or brushing
PROC11 Non industrial spraying
PROC13 Treatment of articles by dipping and pouring
PROC14 Tabletting, compression, extrusion, pelletisation, granulation
PROC15 Use as laboratory reagent
PROC19 Manual activities involving hand contact
PROC24 High (mechanical) energy work-up of substances bound in /on materials and/or articles
· **Environmental release category**
ERC1 Manufacture of the substance
ERC2 Formulation into mixture
ERC4 Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC7 Use of functional fluid at industrial site
ERC8a Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
ERC8c Widespread use leading to inclusion into/onto article (indoor)
ERC8d Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
ERC8f Widespread use leading to inclusion into/onto article (outdoor)
· **Application of the substance / the mixture** Chemicals products for laboratory

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
CARLO ERBA REAGENTS
Chaussée du Vexin
Parc d'Affaires des Portes - BP616
27106 VAL DE REUIL Cedex
Téléphone: +33 (0)2 32 09 20 00
Télécopie: +33 (0)2 32 09 20 20

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· ***Further information obtainable from:***
Q.A / Normative
email: MSDS_CER-SDS@cer.dgroup.it
· ***1.4 Emergency telephone number:***
Ireland - Tel : 00 353 1 8092568 - 00 353 1 8379964 (24h/24)
EU Tel : 112

SECTION 2: Hazards identification

· ***2.1 Classification of the substance or mixture***
· ***Classification according to Regulation (EC) No 1272/2008***



GHS02 flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



GHS08 health hazard

STOT RE 2 H373 May cause damage to the hearing organs through prolonged or repeated exposure.
Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.



GHS07

Acute Tox. 4 H312 Harmful in contact with skin.
Acute Tox. 4 H332 Harmful if inhaled.
Skin Irrit. 2 H315 Causes skin irritation.
Eye Irrit. 2 H319 Causes serious eye irritation.
STOT SE 3 H335 May cause respiratory irritation.

· ***2.2 Label elements***
· ***Labelling according to Regulation (EC) No 1272/2008***
The substance is classified and labelled according to the CLP regulation.
· ***Hazard pictograms***



GHS02 GHS07 GHS08

· ***Signal word*** *Danger*
· ***Hazard statements***
H226 Flammable liquid and vapour.
H312+H332 Harmful in contact with skin or if inhaled.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H373 May cause damage to the hearing organs through prolonged or repeated exposure.
H304 May be fatal if swallowed and enters airways.

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· ***Precautionary statements***

P210	*Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.*
P280	*Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.*
P303+P361+P353	*IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].*
P304+P340	*IF INHALED: Remove person to fresh air and keep comfortable for breathing.*
P305+P351+P338	*IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.*
P403+P233	*Store in a well-ventilated place. Keep container tightly closed.*

· ***2.3 Other hazards***
· ***Results of PBT and vPvB assessment***
· ***PBT:*** *Not applicable*
· ***vPvB:*** *Not applicable*
· ***Determination of endocrine-disrupting properties*** *Not applicable*

SECTION 3: Composition/information on ingredients

· ***3.1 Substances***

· ***CAS No. Description***
Reaction mass of ethylbenzene and xylene

· ***Identification number(s)***

· ***EC number:*** *905-588-0*

· ***Impurities and stabilising additives:***	
CAS: 1330-20-7 *EINECS: 215-535-7* *Index number: 601-022-00-9* *RTECS: ZE 2100000* *Reg.nr.: 01-2119488216-32*	*xylene, mixed isomers* *Flam. Liq. 3, H226; Asp. Tox. 1, H304; Acute Tox. 4, H312; Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335*
CAS: 100-41-4 *EINECS: 202-849-4* *Index number: 601-023-00-4* *RTECS: DA 0700000*	*ethylbenzene* *Flam. Liq. 2, H225; STOT RE 2, H373; Asp. Tox. 1, H304; Acute Tox. 4, H332*
CAS: 108-88-3 *EINECS: 203-625-9* *Index number: 601-021-00-3* *RTECS: XS 5250000* *Reg.nr.: 01-2119471310-51*	*toluene* *Flam. Liq. 2, H225; Repr. 2, H361d; STOT RE 2, H373; Asp. Tox. 1, H304; Skin Irrit. 2, H315; STOT SE 3, H336*

SECTION 4: First aid measures

· ***4.1 Description of first aid measures***
· ***General information:***
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
· ***After inhalation:***
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
In case of unconsciousness place patient stably in side position for transportation.

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· ***After skin contact:*** *If skin irritation continues, consult a doctor.*
· ***After eye contact:***
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
Seek immediate medical advice.
· ***After swallowing:***
Rinse out mouth and then drink plenty of water.
Call a doctor immediately.
· ***4.2 Most important symptoms and effects, both acute and delayed*** *No further relevant information available.*
· ***4.3 Indication of any immediate medical attention and special treatment needed***
No further relevant information available.

SECTION 5: Firefighting measures

· ***5.1 Extinguishing media***
· ***Suitable extinguishing agents:*** *CO2 or alcohol resistant foam.*
· ***For safety reasons unsuitable extinguishing agents:*** *Water with full jet.*
· ***5.2 Special hazards arising from the substance or mixture*** *Can form explosive gas-air mixtures.*
· ***5.3 Advice for firefighters***
· ***Protective equipment:***
In closed rooms wear a self contained breathing apparatus.
Do not inhale gases in case or fire or combustion.
· ***Additional information*** *Keep receptacles cool with water spray.*

SECTION 6: Accidental release measures

· ***6.1 Personal precautions, protective equipment and emergency procedures***
Keep away any ignition source.
Wear protective equipment. Keep unprotected persons away.
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
Exercise appropriate precautions to minimize direct contact with skin or eyes and prevent inhalation.
Ensure adequate ventilation
· ***6.2 Environmental precautions:***
Do not allow to penetrate the ground/soil.
Do not allow product to reach sewage system or any water course.
Do not allow to enter sewers/ surface or ground water.
· ***6.3 Methods and material for containment and cleaning up:***
Collect the liquid with vacuum in a suitable container and absorb the remainder with a porous material (diatomite, acid binders, universal binders, etc).
Ensure adequate ventilation.
Dispose contaminated material as waste according to section 13.
· ***6.4 Reference to other sections***
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· ***7.1 Precautions for safe handling***
Store in cool, dry place in tightly closed receptacles.
Ensure good ventilation/exhaustion at the workplace.
Wear suitable respiratory protective device when decanting larger quantities without extractor facilities.

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Pneumatic conveyance only with nitrogen or other inert gases.

· ***Information about fire - and explosion protection:***



Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· ***7.2 Conditions for safe storage, including any incompatibilities***
· ***Storage:***
· ***Requirements to be met by storerooms and receptacles:***
Store in a cool location.
Use only receptacles specifically permitted for this substance/product.
· ***Information about storage in one common storage facility:*** *Not required*
· ***Further information about storage conditions:***
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
· ***7.3 Specific end use(s)*** *No further relevant information available.*

SECTION 8: Exposure controls/personal protection

· ***8.1 Control parameters***
· ***Ingredients with limit values that require monitoring at the workplace:*** *TLV not established.*

· **DNELs**		
Dermal	*DNEL (workers-systemic chronic effects)*	*180 mg/kg*
Inhalative	*DNEL (workers-local effects Acute)*	*289 mg/m3*
	DNEL (workers-acute systemic)	*289 mg/m3*
	DNEL (workers-systemic chronic effects)	*77 mg/m3*

· **PNECs**	
PNEC (Fresh water)	*0.327 mg/l*
PNEC (Freshwater sediment)	*12.46 mg/kg*
PNEC (Marine water)	*0.327 mg/l*
PNEC (Seawater sediment)	*12.46 mg/l*
PNEC (STP)	*6.58 mg/l*
PNEC (Soil)	*2.31 mg/kg*

· ***Additional information:*** *The lists valid during the making were used as basis.*

· ***8.2 Exposure controls***
· ***Appropriate engineering controls*** *No further data; see section 7.*
· ***Individual protection measures, such as personal protective equipment***
· ***General protective and hygienic measures:***
The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Store protective clothing separately.
Avoid contact with the eyes and skin.
Clean skin thoroughly immediately after handling the product.
· ***Respiratory protection:***
Use suitable respiratory protective device only when aerosol or mist is formed.

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Filter A/P2



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Use suitable respiratory protective device in case of insufficient ventilation.
The selected respiratory protection must comply with standard EN 136/140/143/145/149.

· ***Hand protection***
The selected protective gloves have to satisfy the specifications of REGULATION (EU) 2016/425 and the standard EN 374 derived from it.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

Rubber gloves

· ***Material of gloves***
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
Fluorocarbon rubber (Viton)
PVA gloves

· ***Penetration time of glove material***
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· ***As protection from splashes gloves made of the following materials are suitable:*** *Nitrile rubber, NBR*

· ***Eye/face protection***



Tightly sealed goggles

· ***Environmental exposure controls***
In case of unintended release of the product: See section 6 of the Safety Data Sheet.

· ***Risk management measures*** *Keep good industrial hygiene.*

SECTION 9: Physical and chemical properties

· ***9.1 Information on basic physical and chemical properties***	
· ***Molecular weight***	
· ***Physical state***	*Liquid*
· ***Colour:***	*Colourless*
· ***Odour:***	*Aromatic*
· ***Odour threshold:***	*Not determined*
· ***Melting point/freezing point:***	*-95 °C*
· ***Boiling point or initial boiling point and boiling range***	*140 °C*
· ***Flammability***	*Flammable.*
· ***Lower and upper explosion limit***	
· ***Lower:***	*1 Vol %*
· ***Upper:***	*7 Vol %*
· ***Flash point:***	*26 °C*

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· **Auto-ignition temperature:**	432 °C
· **Decomposition temperature:**	Not determined
· **Viscosity:**	
· **Kinematic viscosity at 40 °C**	<0.9 mm2/s
· **Dynamic:**	Not determined
· **Solubility**	
· **water at 25 °C:**	0.161 g/l
· **Partition coefficient n-octanol/water (log value)**	3.16
· **Vapour pressure at 20 °C:**	≥6.5 hPa
· **Density and/or relative density**	
· **Density at 20 °C:**	0.867 g/cm³
· **Relative density**	Not determined
· **Vapour density**	Not determined

· **9.2 Other information**	
· **Appearance:**	
· **Form:**	Fluid
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Not determined
· **Explosive properties:**	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· **Change in condition**	
· **Evaporation rate**	Not determined

· **Information with regard to physical hazard classes**	
· **Explosives**	Void
· **Flammable gases**	Void
· **Aerosols**	Void
· **Oxidising gases**	Void
· **Gases under pressure**	Void
· **Flammable liquids**	Flammable liquid and vapour.
· **Flammable solids**	Void
· **Self-reactive substances and mixtures**	Void
· **Pyrophoric liquids**	Void
· **Pyrophoric solids**	Void
· **Self-heating substances and mixtures**	Void
· **Substances and mixtures, which emit flammable gases in contact with water**	Void
· **Oxidising liquids**	Void
· **Oxidising solids**	Void
· **Organic peroxides**	Void
· **Corrosive to metals**	Void
· **Desensitised explosives**	Void

SECTION 10: Stability and reactivity

· **10.1 Reactivity** See 10.3
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
· **10.3 Possibility of hazardous reactions** No dangerous reactions known.
· **10.4 Conditions to avoid**
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

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· **10.5 Incompatible materials:** No further relevant information available.
· **10.6 Hazardous decomposition products:**
No decomposition products known, more dangerous than the product as such.

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Harmful in contact with skin or if inhaled.

· **LD/LC50 values relevant for classification:**		
Oral	LD50	4,000 mg/kg (rat)
Dermal	LD50	5,627 mg/kg (mouse)
Inhalative	LC50/4 h	6,350 mg/L (rat)

· **Primary irritant effect:**
· **Skin corrosion/irritation** Causes skin irritation.
· **Serious eye damage/irritation**
Strong irritant with the danger of severe eye injury.
Irritating effect.
Causes serious eye irritation.
· **Inhalation:**
Harmful if inhaled.
May cause respiratory irritation.
· **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
· **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
· **Carcinogenicity** Based on available data, the classification criteria are not met.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **STOT-single exposure** May cause respiratory irritation.
· **STOT-repeated exposure** May cause damage to the hearing organs through prolonged or repeated exposure.
· **Aspiration hazard** May be fatal if swallowed and enters airways.
· **Subacute to chronic toxicity:** Cumulative effects in case of repeated exposures.
· **11.2 Information on other hazards**
· **Endocrine disrupting properties** Substance is not listed.

SECTION 12: Ecological information

· **12.1 Toxicity**

· **Aquatic toxicity:**	
EC50	2.2 mg/L (algae) (73h - Selenastrum capricornutum)
LC50/96h	2.6 mg/l (fishes) (Oncorhynchus mykiss)
LC50	1 mg/l (Daphnia) (24h - Daphnia magna)

· **12.2 Persistence and degradability** No further relevant information available.
· **Method**
· **Ecological information** Not available
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.

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· **12.7 Other adverse effects**
· **Additional ecological information:**
· **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Reutilise if possible or contact a waste processors for recycling or safe disposal.
· **Waste disposal key:**
The European Union does not establish uniform rules for the disposal of chemical waste, which are special waste. Their treatment and elimination of the domestic legislation of each country. So, in each case, you should contact the relevant authorities, or those companies legally authorized for elimination of waste.
2014/955/UE: Council Decision of 18 December 2014 amending the list of wastes contained in Decision 2000/532/EC.
Directive 2008/98/EC of the european parliament and of the council of 18 November 2008, in ist latest valid version.

· **European waste catalogue**	
07 00 00	WASTES FROM ORGANIC CHEMICAL PROCESSES
07 01 00	wastes from the manufacture, formulation, supply and use (MFSU) of basic organic chemicals
07 01 04*	other organic solvents, washing liquids and mother liquors
HP3	Flammable
HP4	Irritant - skin irritation and eye damage
HP5	Specific Target Organ Toxicity (STOT)/Aspiration Toxicity
HP6	Acute Toxicity

· **Uncleaned packaging:**
The containers and packaging materials contaminated with dangerous substances or preparations, have the same treatment of products.
Directive 94/62/EC of the European Parliament and the Council of 20 December 1994 on packaging and packaging waste.
· **Recommendation:**
Disposal must be made according to official regulations.
Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

· **14.1 UN number or ID number**	
· **ADR/RID, IMDG, IATA**	UN1307
· **14.2 UN proper shipping name**	
· **ADR/RID**	1307 XYLENES
· **IMDG**	XYLENES
· **IATA**	Xylenes

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· ***14.3 Transport hazard class(es)***

· ***ADR/RID***



· ***Class***	*3 (F1) Flammable liquids.*
· ***Label***	*3*

· ***IMDG, IATA***



· ***Class***	*3 Flammable liquids.*
· ***Label***	*3*
· ***14.4 Packing group***	
· ***ADR/RID, IMDG, IATA***	*III*
· ***14.5 Environmental hazards:***	*Not applicable*
· ***14.6 Special precautions for user***	*Warning: Flammable liquids.*
· ***Hazard identification number (Kemler code):***	*30*
· ***EMS Number:***	*F-E,S-D*
· ***Stowage Category***	*A*
· ***14.7 Maritime transport in bulk according to IMO instruments***	*Not applicable*
· ***Transport/Additional information:***	
· ***ADR/RID***	
· ***Limited quantities (LQ)***	*5L*
· ***Excepted quantities (EQ)***	*Code: E1* *Maximum net quantity per inner packaging: 30 ml* *Maximum net quantity per outer packaging: 1000 ml*
· ***Transport category***	*3*
· ***Tunnel restriction code***	*D/E*
· ***IMDG***	
· ***Limited quantities (LQ)***	*5L*
· ***Excepted quantities (EQ)***	*Code: E1* *Maximum net quantity per inner packaging: 30 ml* *Maximum net quantity per outer packaging: 1000 ml*
· ***UN "Model Regulation":***	*UN 1307 XYLENES, 3, III*

*

SECTION 15: Regulatory information

· ***15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture***
· ***SARA Section 355 (extremely hazardous substances)*** *Substance is not listed.*
· ***SARA Section 313 (specific toxic chemical listings)*** *Substance is not listed.*
· ***Prop 65 - Chemicals known to cause cancer*** *Substance is not listed.*

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· ***Directive 2012/18/EU***
· ***Named dangerous substances - ANNEX I*** *Substance is not listed.*
· ***Seveso category*** *P5c FLAMMABLE LIQUIDS*
· ***Qualifying quantity (tonnes) for the application of lower-tier requirements*** *5,000 t*
· ***Qualifying quantity (tonnes) for the application of upper-tier requirements*** *50,000 t*
· ***REGULATION (EU) 2019/1021 on persistent organic pollutants (POP)*** *Substance is not listed.*
· ***LIST OF SUBSTANCES SUBJECT TO AUTHORISATION (ANNEX XIV)*** *Substance is not listed.*
· ***REGULATION (EC) No 1907/2006 ANNEX XVII*** *Conditions of restriction: 3, 40, 75*
· ***DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II***
Substance is not listed.
· ***REGULATION (EU) 2024/590 on substances that deplete the ozone layer*** *Substance is not listed.*
· ***National regulations:***

· ***Technical instructions (air):***

Class	Share in %
NK	50-100

· ***Waterhazard class:*** *Water hazard class 1 (Self-assessment): slightly hazardous for water.*

· ***Other regulations, limitations and prohibitive regulations***
· ***Substances of very high concern (SVHC) according to REACH, Article 57*** *Substance is not listed.*
· ***15.2 Chemical safety assessment:*** *A Chemical Safety Assessment has been carried out.*

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· ***Relevant phrases***
H225 Highly flammable liquid and vapour.
H226 Flammable liquid and vapour.
H304 May be fatal if swallowed and enters airways.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H361d Suspected of damaging the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.
· ***Department issuing SDS:*** *Q.A./Normative*
· ***Date of previous version:*** *16.02.2021*
· ***Version number of previous version:*** *32*
· ***Abbreviations and acronyms:***
RCR : Risk Characterisation Ratio
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
DNEL: Derived No-Effect Level (REACH)
PNEC: Predicted No-Effect Concentration (REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent

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PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
ATE: Acute toxicity estimate values
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
Asp. Tox. 1: Aspiration hazard – Category 1

· ***Sources***
Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006, REACH, in the latest valid version.
Regulation (EC) N° 1272/2008 of the European Parliament and of the Council of 16 December 2008, CLP, in the latest valid version.
Globally Harmonized System, GHS
ADR/RID, IMDG, IATA
PubChem : an open chemistry database at the National Institutes of Health (NIH)
ECHA : European CHemicals Agency
GESTIS : Information system on hazardous substances of the German Social Accident Insurance

· **** Data compared to the previous version altered.*** .

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Printing date 25.03.2026 *Version number 33 (replaces version 32)* *Revision: 25.03.2026*

Trade name: Reaction mass of ethylbenzene and xylene

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Annex: Exposure scenario 1

· ***Short title of the exposure scenario*** *Substance manufacturing*
· ***Sector of Use*** *Industrial use.*
· ***Process category***
PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions.
PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC4 Chemical production where opportunity for exposure arises
PROC8a Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC15 Use as laboratory reagent
· ***Environmental release category***
ERC1 Manufacture of the substance
ERC4 Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
· ***Description of the activities / processes covered in the Exposure Scenario***
See section 1 of the annex to the Safety Data Sheet.
· ***Conditions of use***
According to directions for use.
Customary application according to section 1.
· ***Duration and frequency*** *8hrs (full working shift).*
· ***Worker*** *8hrs (full working shift).*
· ***Environment*** *300 d/y*
· ***Physical parameters***
The data on the physical - chemical properties in the Exposure Scenario is based on the properties of the preparation.
· ***Physical state*** *Fluid*
· ***Concentration of the substance in the mixture*** *Raw material.*
· ***Used amount per time or activity*** *150000 tons per year*
· ***Other operational conditions*** *Observe the general safety regulations when handling chemicals.*
· ***Other operational conditions affecting environmental exposure***
No special measures required.
Use only on hard ground.
· ***Other operational conditions affecting worker exposure***
Avoid contact with eyes.
Avoid contact with the skin.
Do not breathe gas/vapour/aerosol.
Take precautionary measures against static discharge.
Keep away from sources of ignition - No smoking.
Indoor application.
Outdoor application.
· ***Risk management measures***
· ***Worker protection***
· ***Organisational protective measures***
Keep good industrial hygiene.
Ensure that activities are executed by specialists or authorised personnel only.
For special applications, it is recommended to verify the chemical resistance of the above stated protective gloves with the manufacturer.
Provide sufficient washing facilities.
Persons, who tend to skin diseases or other hypersensitivity reactions of the skin, should not handle the product.
Ensure good ventilation. This can be achieved by using a local exhaustion or general exhaust system. If these measures are insufficient to keep the solvent vapour concentration below the workplace limit, wear an adequate respiratory protective device.

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Work clothes must not consist of textiles that exhibit dangerous melting behaviour in case of fire.

· ***Technical protective measures***
Ensure that suitable extractors are available on processing machines
Ensure good ventilation/exhaustion at the workplace.
Provide explosion-proof electrical equipment.

· ***Personal protective measures***
Avoid contact with the skin.
Avoid contact with the eyes.
Tightly sealed goggles
Use suitable respiratory protective device only when aerosol or mist is formed.
Filter A/P2
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
Use suitable respiratory protective device in case of insufficient ventilation.
The selected respiratory protection must comply with standard EN 136/140/143/145/149.
The selected protective gloves have to satisfy the specifications of REGULATION (EU) 2016/425 and the standard EN 374 derived from it.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
Protective gloves
Rubber gloves
Do not inhale gases / fumes / aerosols.
Tightly sealed goggles
The usual precautionary measures are to be adhered to when handling chemicals.
Detailed measures on hand protection according to Safety Data Sheet, section 8.

· ***Environmental protection measures***
· ***Air*** *Exhaust air is introduced into the gas scrubber.*
· ***Water***
Do not allow to reach sewage system. Dispose of this product and its container at hazardous or special waste collection point.
Do not allow to reach sewage system.
Generally, prior to the introduction of wastewater into wastewater treatment plants a neutralisation is required.

· ***Soil***
Avoid contact with soil and / or ground water during the application.
Prevent contamination of soil.

· ***Notes*** *In case of unintended release of the product: See section 6 of the Safety Data Sheet.*

· ***Disposal measures***
Ensure that waste is collected and contained.
Ensure that all wastewater is collected and treated in a wastewater treatment plant.

· ***Disposal procedures***
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· ***Waste type*** *Partially emptied and uncleaned packaging*

· ***Exposure estimation***
· ***Worker (dermal)***
The calculated value is smaller than the DNEL.
The exposure estimation was carried out in accordance with ECETOC TRA.

· ***Worker (inhalation)***
The exposure estimation was carried out in accordance with ECETOC TRA.
The calculated value is smaller than the DNEL.

· ***Environment***
The calculated value is smaller than the PNEC.
The estimation of environmental exposure was carried out in accordance with EUSES.

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· ***Guidance for downstream users***
Whether the downstream user acts within the scope of the Exposure Scenario can be verified based on the information in sections 1 to 8.

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Annex: Exposure scenario 2

· ***Short title of the exposure scenario*** *Formulation or re-packing*
· ***Sector of Use*** *Industrial use.*
· ***Process category***
PROC1 Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions.
PROC2 Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC3 Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC4 Chemical production where opportunity for exposure arises
PROC5 Mixing or blending in batch processes
PROC8a Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
PROC8b Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9 Transfer of substance or mixture into small containers (dedicated filling line, including weighing)
PROC14 Tabletting, compression, extrusion, pelletisation, granulation
PROC15 Use as laboratory reagent
· ***Environmental release category*** *ERC2 Formulation into mixture*
· ***Description of the activities / processes covered in the Exposure Scenario***
See section 1 of the annex to the Safety Data Sheet.
· ***Conditions of use*** *Customary application according to section 1.*
· ***Duration and frequency*** *8hrs (full working shift).*
· ***Worker*** *8hrs (full working shift).*
· ***Environment*** *300 d/y*
· ***Physical parameters***
The data on the physical - chemical properties in the Exposure Scenario is based on the properties of the preparation.
· ***Physical state*** *Fluid*
· ***Concentration of the substance in the mixture*** *Raw material.*
· ***Used amount per time or activity*** *3750 tons per year*
· ***Other operational conditions*** *Observe the general safety regulations when handling chemicals.*
· ***Other operational conditions affecting environmental exposure***
No special measures required.
Use only on hard ground.
· ***Other operational conditions affecting worker exposure***
Avoid contact with eyes.
Avoid contact with the skin.
Do not breathe gas/vapour/aerosol.
Take precautionary measures against static discharge.
Keep away from sources of ignition - No smoking.
· ***Risk management measures***
· ***Worker protection***
· ***Organisational protective measures***
Keep good industrial hygiene.
Ensure that activities are executed by specialists or authorised personnel only.
Persons, who tend to skin diseases or other hypersensitivity reactions of the skin, should not handle the product.
Ensure good ventilation. This can be achieved by using a local exhaustion or general exhaust system. If these measures are insufficient to keep the solvent vapour concentration below the workplace limit, wear an adequate respiratory protective device.
Provide sufficient washing facilities.
Work clothes must not consist of textiles that exhibit dangerous melting behaviour in case of fire.

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· ***Technical protective measures***
No special measures required.
Provide explosion-proof electrical equipment.
Ensure good ventilation/exhaustion at the workplace.
· ***Personal protective measures***
Avoid contact with the skin.
Avoid contact with the eyes.
Use suitable respiratory protective device only when aerosol or mist is formed.
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
Use suitable respiratory protective device in case of insufficient ventilation.
The selected respiratory protection must comply with standard EN 136/140/143/145/149.
The selected protective gloves have to satisfy the specifications of REGULATION (EU) 2016/425 and the standard EN 374 derived from it.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
Protective gloves
Rubber gloves
Avoid direct contact with the chemical/ the product/ the preparation by organisational measures.
Face protection
The usual precautionary measures are to be adhered to when handling chemicals.
Detailed measures on hand protection according to Safety Data Sheet, section 8.
Protective work clothing
· ***Environmental protection measures***
· ***Water***
Do not allow to reach sewage system. Dispose of this product and its container at hazardous or special waste collection point.
Generally, prior to the introduction of wastewater into wastewater treatment plants a neutralisation is required.
· ***Soil*** *Avoid contact with soil and / or ground water during the application.*
· ***Notes*** *In case of unintended release of the product: See section 6 of the Safety Data Sheet.*
· ***Disposal measures*** *Ensure that waste is collected and contained.*
· ***Disposal procedures***
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
· ***Waste type*** *Partially emptied and uncleaned packaging*
· ***Exposure estimation***
· ***Worker (dermal)***
The calculated value is smaller than the DNEL.
The exposure estimation was carried out in accordance with ECETOC TRA.
· ***Worker (inhalation)***
The exposure estimation was carried out in accordance with ECETOC TRA.
The calculated value is smaller than the DNEL.
· ***Environment***
The calculated value is smaller than the PNEC.
The estimation of environmental exposure was carried out in accordance with EUSES.
· ***Guidance for downstream users***
Whether the downstream user acts within the scope of the Exposure Scenario can be verified based on the information in sections 1 to 8.

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Annex: Exposure scenario 3

· ***Short title of the exposure scenario*** *Chemicals products for laboratory*
· ***Sector of Use*** *Industrial use.*
· ***Process category***
PROC10 Roller application or brushing
PROC15 Use as laboratory reagent
· ***Environmental release category***
ERC2 Formulation into mixture
ERC4 Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
· ***Description of the activities / processes covered in the Exposure Scenario***
See section 1 of the annex to the Safety Data Sheet.
· ***Conditions of use*** *Customary application according to section 1.*
· ***Duration and frequency*** *8hrs (full working shift).*
· ***Worker*** *8hrs (full working shift).*
· ***Environment*** *300 d/y*
· ***Physical parameters***
The data on the physical - chemical properties in the Exposure Scenario is based on the properties of the preparation.
· ***Physical state*** *Fluid*
· ***Concentration of the substance in the mixture*** *Raw material.*
· ***Used amount per time or activity*** *100 tons per year*
· ***Other operational conditions*** *Observe the general safety regulations when handling chemicals.*
· ***Other operational conditions affecting environmental exposure***
No special measures required.
Use only on hard ground.
· ***Other operational conditions affecting worker exposure***
Avoid contact with eyes.
Avoid contact with the skin.
Do not breathe gas/vapour/aerosol.
Take precautionary measures against static discharge.
Keep away from sources of ignition - No smoking.
· ***Risk management measures***
· ***Worker protection***
· ***Organisational protective measures***
Keep good industrial hygiene.
Ensure that activities are executed by specialists or authorised personnel only.
Persons, who tend to skin diseases or other hypersensitivity reactions of the skin, should not handle the product.
Ensure good ventilation. This can be achieved by using a local exhaustion or general exhaust system. If these measures are insufficient to keep the solvent vapour concentration below the workplace limit, wear an adequate respiratory protective device.
Provide sufficient washing facilities.
Work clothes must not consist of textiles that exhibit dangerous melting behaviour in case of fire.
· ***Technical protective measures***
No special measures required.
Provide explosion-proof electrical equipment.
Ensure good ventilation/exhaustion at the workplace.
· ***Personal protective measures***
Avoid contact with the skin.
Avoid contact with the eyes.
Use suitable respiratory protective device only when aerosol or mist is formed.
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
Use suitable respiratory protective device in case of insufficient ventilation.

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The selected respiratory protection must comply with standard EN 136/140/143/145/149.
The selected protective gloves have to satisfy the specifications of REGULATION (EU) 2016/425 and the standard EN 374 derived from it.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
Protective gloves
Rubber gloves
Avoid direct contact with the chemical/ the product/ the preparation by organisational measures.
Tightly sealed goggles
The usual precautionary measures are to be adhered to when handling chemicals.
Detailed measures on hand protection according to Safety Data Sheet, section 8.
Protective work clothing

· ***Environmental protection measures***
· ***Water***
Do not allow to reach sewage system. Dispose of this product and its container at hazardous or special waste collection point.
· ***Soil*** *Avoid contact with soil and / or ground water during the application.*
· ***Notes*** *In case of unintended release of the product: See section 6 of the Safety Data Sheet.*
· ***Disposal measures*** *Ensure that waste is collected and contained.*
· ***Disposal procedures***
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
· ***Waste type*** *Partially emptied and uncleaned packaging*
· ***Exposure estimation***
· ***Worker (dermal)***
The calculated value is smaller than the DNEL.
The exposure estimation was carried out in accordance with ECETOC TRA.
· ***Worker (inhalation)***
The exposure estimation was carried out in accordance with ECETOC TRA.
The calculated value is smaller than the DNEL.
· ***Environment***
The calculated value is smaller than the PNEC.
The estimation of environmental exposure was carried out in accordance with EUSES.
· ***Guidance for downstream users***
Whether the downstream user acts within the scope of the Exposure Scenario can be verified based on the information in sections 1 to 8.