### Model VDL 23 | Vacuum drying chambers for flammable solvents

BINDER VDL series safety vacuum drying chambers ensure maximum safety when drying organic solvents and bear GS marking as standard. Explosionprotected unit with classification according to ATEX directive 2014/34/EU: EX II 2/3/- G IIB T3 Gb/Gc/- X.

#### BENEFITS

- · Fast, gentle drying
- Direct heat transfer through large thermal conducting plates
- · Safe work thanks to proven safety concept and ATEX-certified interior
- · Also option of modular complete system with vacuum pump and pump chamber



Model 23

#### MAIN FEATURES

- Temperature range: Ambient temperature +10 °C to +110 °C
- ATEX conformity for units: EX II 2/3/- G IIB T3 Gb/Gc/- X
- Intuitive touchscreen controller with graphical pressure and temperature display
- Program-controlled drying monitoring with automatic ventilation at end of process
- Internal data logger, measured values can be read out in open format via USB
- Pressure control device for heating activated from < 100 mbar
- 2 aluminum expansion racks, can be custom-positioned
- Inert gas connection
- · Shatterproof, spring-mounted safety glass panel
- Large viewing window
- Computer interface: Ethernet



Model 23

#### OPTIONAL EQUIPMENT

- Expansion racks Choice of aluminum or stainless steel racks depending on the application requirements
- Analogue output for temperature and pressure signals for external monitoring and evaluation of the process parameters, integration into in-house systems is possible
- Universal ventilation Selection of different ventilation by air or inert gas
- Universal access port DN 40 for the introduction of external measuring devices
- Multi Management Software APT-COM Manage, record and document device parameters
- · Services extensive services ensure correct device function

#### ORDERING INFORMATION

200230 V 1~ ph 50/60 Hz Standard VDL023-230V	
	9630-0009
100120 V 1~ ph 50/60 Hz Standard VDL023UL-120V	9630-0013

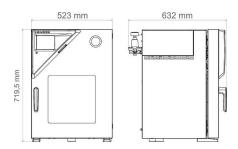


#### TECHNICAL DATA

Description	VDL023-230V1	VDL023UL-120V1
Article Number	9630-0009	9630-0013
Performance Data Temperature		
Temperature range 10 °C above ambient temperature to [°C]	110	110
Temperature variation at 100 °C [± K]	1.0	1.0
Temperature fluctuation [± K]	0.1	0.1
Heating-up time to 100 °C [min]	150	150
Vacuum Data		
Permitted end vacuum [mbar]		
Leak rate [bar/h]	0.01	0.01
Electrical data		
Rated Voltage [V]	200230	100120
Power frequency [Hz]	50/60	50/60
Nominal power [kW]	0.9	0.9
Unit fuse [A]	6.3	10
Phase (Nominal voltage)	1~	1~
Connections		
Vacuum connection with small flange [DN mm]	16	16
Measuring access port with small flange [DN mm]	16	16
Universalanschluss für Luft / Inertgas, mit Durchflussbegrenzer (RP")	3/8	3/8
Measures		
Interior volume [L]	24	24
Net weight of the unit (empty) [kg]	72	72
Permitted load [kg]	50	50
Load per rack [kg]	20	20
Viewing window width [mm]	305	305
Viewing window height [mm]	305	305
Wall clearance back [mm]	100	100
Wall clearance sidewise [mm]	135	135
Internal Dimensions		
Width [mm]	285	285
Height [mm]	285	285
Depth [mm]	295	295
Doors		
Unit doors	1	1
Housing dimensions not incl. fittings and connections		
Width net [mm]	523	523
Height net [mm]	698	698
Depth net [mm]	413	413
Fixtures		
Number of shelves (std./max.)	2/4	2/4

1 All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10%. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

#### DIMENSIONS incl. fittings and connections [mm]



#### **OPTIONS**

523 mm	632 mm	6	5
	Developing	*	
Designation	Description		ArtNo.
Additional universal ventilation	Inlet for ambient air or inert gas with adapter. 8 mm hose and fine dosing valve for ventilation	-	8612-0001
Analog output 4-20 mA	for temperature and pressure values (output not adjustable)	-	8612-0004
Calibration certificate, expanded	for temperature; for extending the measurement in center of chamber to include another test temperature	-	8012-1127
Calibration certificate, pressure	for digital pressure display, measurement at 100 mbar or at specified pressure (range 20 – 900 mbar)	-	8012-0440
	for temperature, measurement in center of chamber at specified temperature	-	8012-1145
Calibration certificate, temperature	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	-	8012-0919
temperature	temperature measurement incl. certificate, 9 measuring points at specified temperature	-	8012-0916
Door gasket	made of FKM, silicone-free	03	8612-0007
Door lock	lockable door handle	-	8612-0002
Expansion racks	stainless steel expansion rack instead of standard aluminum expansion rack, incl. calibration	-	8612-0011
Temperature measurement of the specimen	with flexible Pt 100 sensor and digital specimen temperature display	_	8612-0006
Universal access port	Additional universal DN 40 access port, for positioning sensors or supply lines in the chamber.	-	8612-0003
* Notes > See last page			

#### ACCESSORIES

Designation	Description	*	ArtNo.
APT-COM™ 4 BASIC-	for simple logging and documentation requirements with up to 5 networked units.		
Edition	version 4, BASIC edition	19	9053-0039
APT-COM™ 4 GLP- Edition	for working under GLP-compliant conditions. Measured values are documented in a tamper-proof way in line with the requirements of FDA Regulation 21 CFR 11.		
	version 4, GLP edition	19	9053-0042
APT-COM™ 4	convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units.		
PROFESSIONAL- Edition	version 4, PROFESSIONAL edition	19	9053-0040
Expansion racks	stainless steel	-	8009-1093
expansion racks	aluminum	-	8009-1031
H-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	-	1002-0016
	IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature, CO <sub>2</sub> , O <sub>2</sub> , pressure, depending on unit		
	Digital in PDF format	-	7057-0001
	Hard copy inside folder	-	7007-0001
Qualification documents	$IQ/OQ/PQ$ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, $CO_2$ , $O_2$ – or pressure, depending on unit		
	Digital in PDF format	-	7057-0005
	Hard copy inside folder	_	7007-0005

Designation	Description	*	ArtNo.
Vacuum module with vacuum pump VP 4	Chemical membrane pump with nominal pumping speed 1.9 m³/h, final pressure 12 mbar, with separator and emission condenser, ATEX conformity: suction chamber (pumped gases): II 2G IIC T3 X, exterior with inert-gas flushing: II 2G IIB T4 X, exterior without inert-gas flushing: II 3G IIB T4 X, motor: II 2G Ex d IIB T4 Gb, including all necessary parts for vacuum connection		C
	230 V / 50 Hz option model	-	8012-1970
Vacuum pump connection kit (ATEX)	for vacuum pump VP 4; consisting of clamping rings, universal centering rings, transition piece, anti-static vacuum hose, union nut, and elbow	-	8012-0621
Vacuum pump VP 4	Chemical membrane pump with nominal pumping speed 1.9 m <sup>3</sup> /h, final pressure 12 mbar, with separator and emission condenser, ATEX conformity: Suction chamber (pumped gases): II 2G IIC T3 X, exterior with inert-gas flushing: II 2G IIB T4 X, exterior without inert-gas flushing: II 3G IIB T4 X, motor: II 2G Ex d IIB T4 Gb	5	
	230 V / 50 Hz option model	-	5013-0049
* Notes > See last page			

#### SERVICES

Unit instructions       Unit function instructions for operation and programming of the controller       19       DI         Preventive maintenance       Functional testing of all electrical and mechanical components, short calibration, documentation in the maintenance schedule       14, 18       DI         Calibration services       Pressure calibration       Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate       14, 16, 17, 18       DI         Temperature calibration       Expansion – including certificate, each additional measuring point in center of chamber at specified test temperature. Including certificate       14, 16, 17, 18       DI         Temperature calibration       Expansion – including certificate, each additional measuring point in center of chamber at specified test temperature. Including certificate       14, 16, 17, 18       DI         Temperature measurement, 15       Temperature measurement with 1 measuring points at a specified test temperature, including 14, 16, 17, 18       DI         Tamperature measurement, 9       Temperature measurement with 9 measuring points at a specified test temperature, including 14, 16, 17, 18       DI         Validation services       Execution of IQ/QQ       Execution of IQ/QQ in accordance with qualification folder       15, 18       DI         Varianty extension from 2 to 3 years       The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       -       DI         War	Installation convince	Description	*	ArtI
Unit instructions       Unit function instructions for operation and programming of the controller       19       DI         Preventive maintenance       Functional testing of all electrical and mechanical components, short calibration, documentation in the maintenance schedule       14, 18       DI         Calibration services       Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate       14, 16, 17, 18       DI         Temperature calibration       Expansion – including certificate, each additional measuring point in center of chamber at specified test temperature including certificate       14, 16, 17, 18       DI         Temperature calibration       Expansion – including certificate, each additional measuring point in center of chamber at specified test temperature, including certificate       14, 16, 17, 18       DI         Temperature measurement, 15       Temperature measurement with 1 measuring points in center of chamber at a specified test temperature, including certificate       14, 16, 17, 18       DI         Validation services       Temperature measurement with 1 measuring points at a specified test temperature, including certificate       15, 18       DI         Validation services       Execution of IQ/QQ in accordance with qualification folder       15, 18       DI         Execution of IQ/QQ       Execution of IQ/QQ in accordance with qualification folder       -       DI         Warranty extension from 2 to 3 years       The warranty	Installation services			
Preventive maintenance       Functional testing of all electrical and mechanical components, short calibration, documentation in the maintenance schedule       14, 18       DL         Calibration services       Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate       14, 16, 17, 18       DL         Temperature calibration       Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate, each additional measuring point in center of chamber at specified test temperature, including certificate       14, 16, DL       DL         Temperature calibration       Expansion – including certificate, each additional measuring point in center of chamber at a specified test temperature, including certificate       14, 16, DL       DL         Temperature measurement, 15       Temperature calibration with 1 measuring point in center of chamber at a specified test temperature, including certificate       14, 16, DL       DL         Temperature measurement, 15       Temperature measurement with 15 measuring points at a specified test temperature, including certificate       14, 16, DL       DL         Validation services       Execution of IQ/OQ       Execution of IQ/OQ in accordance with qualification folder       15, 18       DL         Warranty extension from 2 to 3 years       The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       -       DL         Warranty extension from 2 to 5 years       The warranty is extended from 2 t	Unit installation	Unpacking and setting up of unit, connecting to existing connections, and checking function	13, 18	DL10
Maintenance       Functional testing of all electrical and mechanical components, short calibration, documentation in the maintenance schedule       14, 18       Du         Calibration services       Value       Value       14, 16, 17, 18       Du         Temperature calibration       Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate       14, 16, 16, 17, 18       Du         Temperature calibration       Expansion – including certificate, each additional measuring point in center of chamber at specified test temperature.       14, 16, 17, 18       Du         Temperature calibration       Temperature calibration with 1 measuring point in center of chamber at a specified test temperature, including certificate       Temperature measurement, 17, 18       Du         Temperature measurement, 15       Temperature measurement with 15 measuring points at a specified test temperature, including certificate       Du         Validation services       Temperature measurement with 9 measuring points at a specified test temperature, including certificate       Du         Varianty extension from 2 to 3 years       The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       Du         Warranty extension from 2 to 5 years       The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded       Du         Value s See last page       The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded	Unit instructions	Unit function instructions for operation and programming of the controller	18	DL10
Maintenance       maintenance schedule       14, 18       Di         Calibration services       Pressure calibration       Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate       14, 16, 17, 18       Di         Temperature calibration       Expansion – including certificate, each additional measuring point in center of chamber at specified       14, 16, 17, 18       Di         Temperature calibration       Expansion – including certificate, each additional measuring point in center of chamber at specified test temperature.       14, 16, 17, 18       Di         Temperature measurement, 15       Temperature calibration with 1 measuring points at a specified test temperature, including certificate       17, 18       Di         Temperature measurement, 15       Temperature measurement with 15 measuring points at a specified test temperature, including certificate       14, 16, 01         Temperature measurement, 9       Temperature measurement with 9 measuring points at a specified test temperature, including certificate       14, 16, 01         Validation services       Execution of IQ/OQ       Execution of IQ/OQ in accordance with qualification folder       15, 18       Di         Warranty service       Warranty service       Warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       -       Di         * Notes > See last page       The warranty is extended from 2 to 5 years from the delivery date, wear parts ar	Preventive maintenance			
Pressure calibration       Digital pressure display calibration at a specified test pressure of 20-900 mbar, including certificate       14, 16, 17, 18 1, 17, 18 1, 17, 18 1, 10, 17, 18 1, 10, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 17, 18 1, 16, 18, 16, 19, 19, 19, 19, 19, 19, 19, 19, 19, 19	Maintenance	•	14, 18	DL20
Pressure calibration       Digital pressure display calibration at a specified test pressure of 20–900 moar, including certificate       17, 18       Digital pressure display calibration at a specified test temperature of chamber at specified test temperature, including certificate       14, 16, 17, 18       Digital pressure display calibration at a specified test temperature, including certificate       14, 16, 17, 18       Digital pressure display calibration at a specified test temperature, including certificate       14, 16, 17, 18       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate       Digital pressure display calibration at a specified test temperature, including certificate	Calibration services			
Temperature calibration         test temperature Temperature calibration with 1 measuring point in center of chamber at a specified test temperature, including certificate         14, 16, 17, 18         DL           Temperature measurement, 15 measuring points         Temperature measurement with 15 measuring points at a specified test temperature, including certificate         14, 16, 17, 18         DL           Temperature measurement, 9 measuring points         Temperature measurement with 9 measuring points at a specified test temperature, including certificate         14, 16, 17, 18         DL           Validation services         Temperature measurement, 9 certificate         Temperature measurement with 9 measuring points at a specified test temperature, including certificate         15, 18         DL           Validation services         Execution of IQ/OQ         Execution of IQ/OQ in accordance with qualification folder         15, 18         DL           Warranty service         Warranty is extended from 2 to 3 years         The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded         -         DL           Warranty extension from 2 to 5 years         The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded         -         DL           * Notes i See last page         * Notes i See last page         -         DL	Pressure calibration	Digital pressure display calibration at a specified test pressure of 20–900 mbar, including certificate		DL32
Temperature calibration with 1 measuring point in center of chamber at a specified test temperature, including certificate14, 16, 17, 18DLTemperature measurement, 15 measuring pointsTemperature measurement with 15 measuring points at a specified test temperature, including certificate14, 16, 17, 18DLTemperature measurement, 9 measuring pointsTemperature measurement with 9 measuring points at a specified test temperature, including certificate14, 16, 17, 18DLValidation servicesTemperature measurement with 9 measuring points at a specified test temperature, including certificate15, 18DLExecution of IQ/OQExecution of IQ/OQ in accordance with qualification folder15, 18DLExecution of IQ/OQ/PQExecution of IQ/OQ/PQ in accordance with qualification folder15, 18DLWarranty serviceThe warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded-DLWarranty extension from 2 to 5 yearsThe warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded-DLWarranty extension from 2 to 5 yearsThe warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded-DLWarranty extension from 2 to 5 yearsThe warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded-DLWarranty extension from 2 to 5 yearsThe warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded-DLWarranty extension from 2 to 5 yearsThe warranty is extended from 2 to 5 years from the delivery date, wear p	Tomporaturo colibration			DL30
measuring points       certificate       17, 18       DL         Temperature measurement, 9       Temperature measurement with 9 measuring points at a specified test temperature, including certificate       14, 16, 17, 18       DL         Validation services       Execution of IQ/OQ       Execution of IQ/OQ in accordance with qualification folder       15, 18       DL         Execution of IQ/OQ/PQ       Execution of IQ/OQ/PQ in accordance with qualification folder       15, 18       DL         Warranty service       Validation services       Validation folder       15, 18       DL         Warranty service       Validation of IQ/OQ/PQ       Execution of IQ/OQ/PQ in accordance with qualification folder       -       DL         Warranty extension from 2 to 3 years       The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       -       DL         * Notes > See last page       -       DL       -       DL				DL30
measuring points       certificate       17.18       DL         Validation services       Execution of IQ/OQ       Execution of IQ/OQ in accordance with qualification folder       15.18       DL         Execution of IQ/OQ/PQ       Execution of IQ/OQ/PQ in accordance with qualification folder       15.18       DL         Warranty service       Varranty extension from 2 to 3 years       The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       -       DL         * Notes > See last page       * Notes > See last page       -       DL	•			DL30
Execution of IQ/OQ       Execution of IQ/OQ in accordance with qualification folder       15, 18       DL         Execution of IQ/OQ/PQ       Execution of IQ/OQ/PQ in accordance with qualification folder       15, 18       DL         Warranty service       Varranty extension from 2 to 3 years       The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       -       DL         Warranty extension from 2 to 5 years       The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded       -       DL         * Notes > See last page       -       Notes - See last page       -       DL	•			DL30
Execution of IQ/OQ/PQ       Execution of IQ/OQ/PQ in accordance with qualification folder       15, 18       DL         Warranty service       Varranty extension from 2 to 3 years       The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       -       DL         Warranty extension from 2 to 5 years       The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded       -       DL         * Notes > See last page       *       Notes + See last page       -       DL	Validation services			
Warranty service Warranty extension from 2 to 3 years The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded - DL Warranty extension from 2 to 5 years The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded - DL *Notes > See last page	Execution of IQ/OQ	Execution of IQ/OQ in accordance with qualification folder	15, 18	DL42
Warranty extension from 2 to 3 years       The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded       -       DL         Warranty extension from 2 to 5 years       The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded       -       DL         * Notes > See last page       -       Notes - See last page       -       DL	Execution of IQ/OQ/PQ	Execution of IQ/OQ/PQ in accordance with qualification folder	15, 18	DL44
Warranty extension from 2 to 5 years The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded - DL *Notes > See last page	Warranty service			
* Notes > See last page	Warranty extension from 2 to 3 years	The warranty is extended from 2 to 3 years from the delivery date, wear parts are excluded	-	DL00
	Warranty extension from 2 to 5 years	The warranty is extended from 2 to 5 years from the delivery date, wear parts are excluded	-	DL00

#### NOTES

- Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge. 01
- 02 UL mark is not granted when this option is used.
- 03 Heat resistant only to max. 200 °C.
- Only available on units rated for 230 V. 04
- The additional heat input may affect the temperature behavior. Not in conjunction with the optional access port, door with window and interior lighting. 07
- 09
- 10 Not available on 23-liter units.
- 11 Not available on 23- or 53-liter units. 12 Only available on units rated for 230 V or 400 V.
- Installation and connections take place at unit location; transport within the company only upon consultation. 13
- We recommend a BINDER service contract to cover unit inspections, calibrations and validations. 14
- OQ according to Yellow Paper = completed factory validation documentation of all OQ checklists. 15
- Sensor calibration is performed in an accredited calibration laboratory. 16 17 Calibration is performed according to the BINDER factory standard.
- 18 Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not
- include a country-specific added fee (available on request). For additional accessories, refer to the Process documentation chapter. 19

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