

PR Series Balances

Instruction Manual

Balanzas Serie PR

Manual de Instrucciones

Balance de Séries PR

Manuel d'instruction

PR Serie Waagen

Bedienungsanleitung

Bilance Serie PR

Manuale di Istruzioni



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1. INTRODUCTION

1.1 Description

The PR balance is a precision weighing instrument that will provide you with years of service if properly cared for. PR balances are available in capacities from 62 grams to 6200 grams.

1.2 Features

Operation Controls: backlit display, with 3 weighing applications and many features.



1.3 Definition of Signal Warnings and Symbols

Safety notes are marked with signal words and warning symbols. These show safety issues and warnings. Ignoring the safety notes may lead to personal injury, damage to the instrument, malfunctions and false results.

WARNING For a hazardous situation with medium risk, possibly resulting in injuries or

death if not avoided.

CAUTION For a hazardous situation with low risk, resulting in damage to the device or

the property or in loss of data, or injuries if not avoided.

Attention For important information about the product Note For useful information about the product

Warning Symbols



General Hazard



Electrical Shock Hazard

Alternating current

Direct current

1.4 Safety Precautions



CAUTION: Read all safety warnings before installing, making connections, or servicing this equipment. Failure to comply with these warnings could result in personal injury and/or property damage. Retain all instructions for future reference.

- Verify that the AC adapter's input voltage range and plug type are compatible with the local AC mains power supply.
- Make sure that the power cord does not pose a potential obstacle or tripping hazard.
- Do not position the balance such that it is difficult to reach the power connection.
- The balance is for indoor use only. Do not operate the equipment in hazardous or unstable environments.
- Operate the equipment only under ambient conditions specified in these instructions.
- Do not drop loads on the pan.
- Use the balance only in dry locations.
- Disconnect the equipment from the power supply when cleaning.
- Use only approved accessories and peripherals.
- Service should only be performed by authorized personnel.

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2. INSTALLATION

2.1 Unpacking

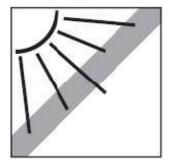
Carefully remove your PR balance and each of its components from the package. The included components vary depending on the balance model. Save the packaging to ensure safe storage and transport. Please read the manual completely before installing and using the PR balance to avoid incorrect operation.

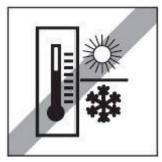
Components included:

- Balance
- Power adapter + Attaching plug
- Stainless steel pan
- Pan support (for 0.1 g / 0.01 g model only)
- Warranty card

2.2 Select the Location

Avoid heat sources, rapid temperature changes, air current or excessive vibrations. Allow sufficient space.









2.3 Leveling

Be sure the balance is level before it is used or after its location is changed.

The PR balance has a level bubble in a small round window beside the display.

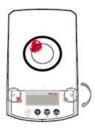
To level the balance, adjust the 2 leveling feet until the bubble is centered in the circle.

Please refer to the right figure for leveling.











Connect the DC output connector to the power receptacle on the rear of the balance. Then connect the AC adapter plug to a suitable electrical outlet.

Acclimatising

It is suggested that the balance should not be used until it has been connected to power and acclimatised to the environment for a certain period of time. In the case of a balance with the precision above 0.1 mg, the acclimatisation time should be 1.5 hours; in the case of balance with the precision of 0.01 mg, the acclimatisation time should be more than 4 hours.

2.5 Connecting the Interface

The PR balance has a RS232 port.

Use the RS-232 port to connect either to a computer or a printer with a standard (straight-through) serial cable.

Interface connections on the rear of the balance



RS232: Used to connect to PC or Printer

Note: See the Printing section for Connecting, Configuring and Testing the Printer / Computer Interface.

2.6 Initial Calibration

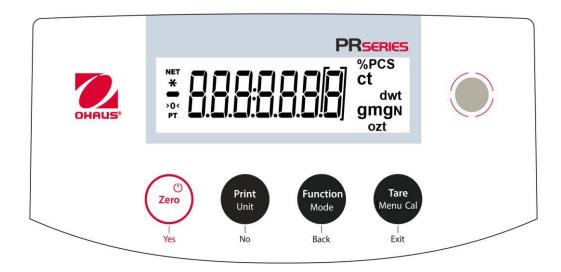
When the PR balance is first installed, or when it is moved to another location, it must be calibrated to ensure accurate weighing results. PR balances are classified into two categories, InCal models and ExCal models. InCal models have a built-in calibration mechanism which can calibrate the balance automatically and does not require the use of external calibration masses. If preferred, InCal models can also be manually calibrated with external masses. ExCal models are calibrated with external masses. Make sure to have the appropriate calibration masses available before beginning calibration.

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3. OPERATION

3.1 Overview of Controls and Display

CONTROLS



CONTROL FUNCTIONS

Button	Zero Yes	Print Unit	Function Mode Back	Tare Menu-Cal Exit
Primary Function (Short Press)	 On / Zero If the balance is Off, turns on the balance. If balance is On, sets zero. 	Sends the current displayed value to the serial interface.	 Function Operation is dependent on the application mode. 	TarePerforms tare operation.
Secondary Function (Press and Hold)	• Zeroing current value.	UnitChanges weighing units.	ModeChanges application mode.	 Menu-Cal Enters the main menu. Calibration is the first submenu. Views the preset Tare value.
Menu Function (Short Press)	Accepts the current (blinking) setting on the display.	Rejects the current (blinking) setting on the display. Increments a value being entered.	Reverts back to previous menu item. Decrements a value being entered.	Immediately exits the submenu. Aborts a calibration in progress.

MAIN APPLICATION SCREEN



3.2 Principal Functions

Weighing: First press **Zero** to set the display to zero. Place an object on the pan. The display indicates the gross

weight.

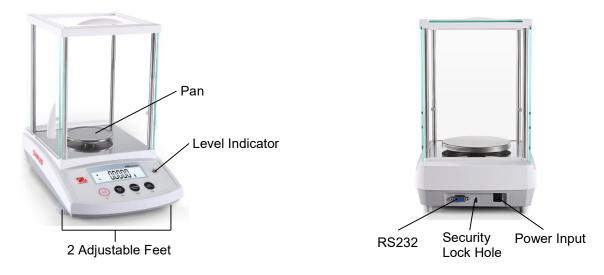
Taring: With no load on the pan, press **Zero** to set the display to zero. Place an empty container on the pan

and press Tare. Add objects to the container and its net weight is displayed. After the container and

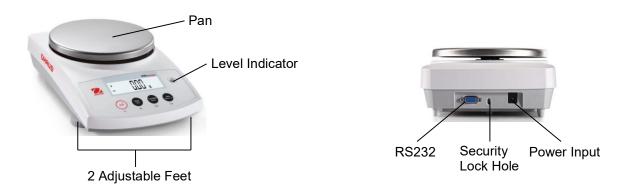
the objects are removed, the load will be displayed as a negative number. Press Tare to clear.

Zero: Press **Zero** to zero the balance.

3.3 Overview of Parts and Features – Draft Shield Models



3.4 Overview of Parts and Features – Non-Draft Shield Models



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4. APPLICATIONS

The PR balance can be operated in 3 application modes by long pressing the Function / Mode button.

4.1 Weighing

Note: Before using any application, be sure the balance has been leveled and calibrated.

Use this application to determine the weight of items in the selected unit of measure.

Weighing

- 1. Press **Tare** or **Zero** if necessary to begin.
- 2. Press and hold the **Function / Mode** button to select ๒๘६ เผน (this application is the default).



- Place objects on the pan to display the weight. Once the reading is stable, the * will appear.
- 4. The resulting value is displayed in the active unit of measure.



Item Settings

To view or adjust the current settings.

- Weighing Units: Change the displayed unit. See Section 5.4 for the detailed processes.
- Filter Level: Change Filtering level. See Section 5.3.1 for more information.
- GLP Data: See Section 5.7 for more information.
- Print Settings: Change printing settings. See Section 7 for more information.

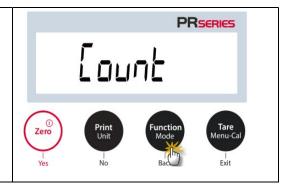
4.2 Parts Counting

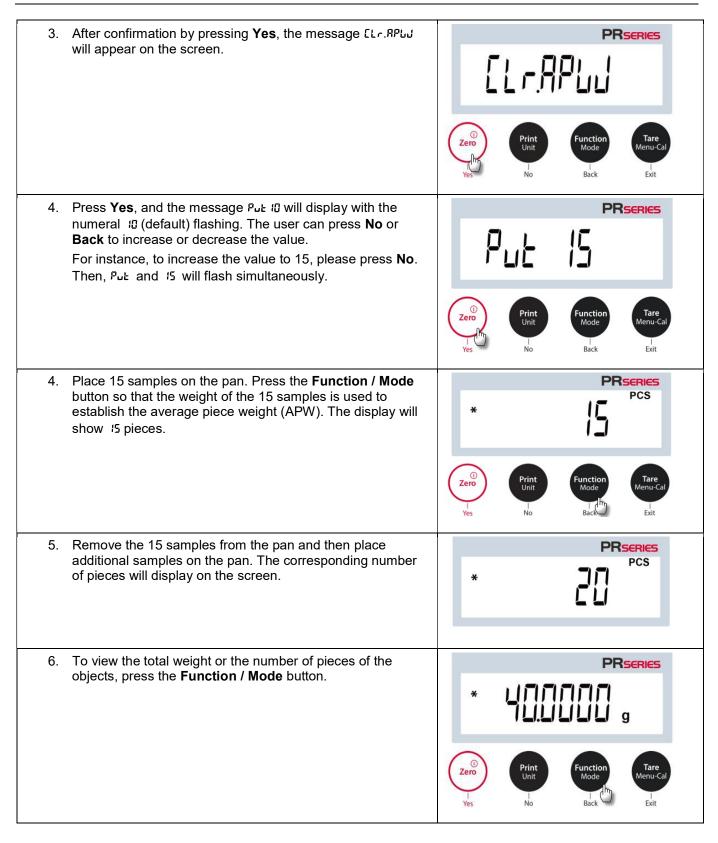
Note: Before using any application, be sure the balance has been leveled and calibrated. The minimum piece weight should be no less than 0.1d. In the LFT mode, the minimum piece weight is 3e, the minimum Sample Size is 10.

Use this application to count samples of uniform weight.

Parts Counting

- 1. Press Tare or Zero if necessary to begin.
- Press and hold the Function / Mode button until Count appears.





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Item Settings

To view or adjust the current settings.

Sample size: The sample size ranges from 1 to 100. The default value is 10.

Note: If the APW of the last parts counting operation needs to be kept, the user can press No when the display shows the message <code>ELr.RPbd</code> (clear the average piece weight. Place additional objects on the pan, and the corresponding number of pieces will display.



APW Optimization:

Improving counting accuracy by re-calculating the piece weight automatically as parts are added.

APW Optimization occurs only when the number of pieces added to the pan is between one and three times the number already on the pan.



Print Settings:

Changing printing setup. See Section 7 for more information.

4.3 Percent Weighing

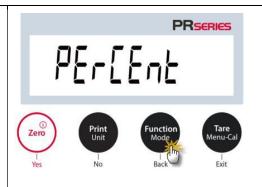
Note: Before using any application, be sure the balance has been leveled and calibrated.

Use Percent Weighing to display the weight of a test object as a percentage of a pre-established reference sample.

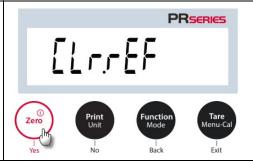
Note: The minimum reference weight should be no less than 0.1d.

Percent Weighing

1. Press and hold the **Function / Mode** button until PEr [Entangle appears.



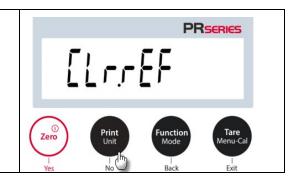
2. After confirmation by pressing **Yes**, the message <code>[Lr.ref]</code> (clear the reference) will appear on the screen.



3. Press Yes, and PULLEF (put the reference weight) will **PRSERIES** display. PULFEF 4. Place the reference sample on the pan to display the weight. PRSERIES When the reading is stable, the * appears. 5. Press the **Function / Mode** button so that the weight of the reference sample is stored in memory. The display will show 100%. Remove the reference sample, and place the test object on PRSERIES the pan. The ratio of the test object to the reference sample weight is displayed as a percentage. To view the reference sample weight or the percentage of the PRSERIES test object weight to the reference sample weight, press the Function / Mode button. To establish a new reference sample weight, long press the **PRSERIES** Function / Mode button and repeat the steps described PEr[Ent above.

Item Settings

Note: If the reference weight of last Percent Weighing operation needs to be kept, press **No** when the message <code>ELr.rEF</code> (Clear reference) displays.



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Printing Setup:

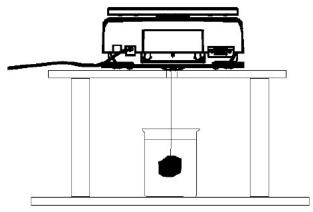
Changing printing setup. See Section 7 for more information.

4.4 Additional Features

Weigh Below

Note: Ensure the balance has been leveled and calibrated.

The PR balance is equipped with a weigh below hook for weighing below the balance (as shown below).



Before turning the balance over, remove the pan and draft shield elements (if present) to prevent damage. Do not place the balance on the pan support cone or load cell pins.

To use this feature, remove power from the balance, then remove the protective cover for the weigh below opening.

Power on the balance, and then use a string or wire to attach items to be weighed.



5. MENU SETTINGS

5.1 Menu Navigation

Calibration	Setup	Unit	RS232	Print	GLP	Reset	Lock
InCal	Filter Level	Gram	Baud Rate	Stable Only	Header 1	Reset All	Calibration
Cal Adjust	AZT	Kilogram	Parity	Numeric Only	Header 2		Setup
Span Cal	Auto Tare	Milligram	Handshake	Single Header	Header 3		RS232
Linearity Cal	Graduations	Carat		Auto Print	Balance Name		Print
	Date Format	Pound		Header	User Name		GLP
	Date Setting	Ounce		Date and Time	Project Name		Reset
	Time Format	Ounce Troy		Balance ID			
	Time Setting	Penny Weight [*]		Balance Name			
	Brightness	Newton		User Name			
	Auto Dim	Grain		Project Name			
	LFT	TW Tael		Application Name			
		Custom 1		Result			
				Gross Weight			
				Net Weight			
				Tare Weight]		
				Signature Line]		
				Line Feed			

5.1.1 Changing Settings

To change a menu setting, navigate to that setting using the following steps:

Enter the Menu

Long press the Menu button to enter the **Menu**.

Select the Sub-Menu

Press \mathbf{No} to step between the sub-menus, and press \mathbf{Yes} to enter the sub-menu.

Select the Menu Item

Press No to step through the Menu Items, and press Yes to enter the displayed Menu Item.

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5.2 Calibration

PR balances offer a choice of three calibration methods: Internal Calibration (for InCal models only), Span calibration and Linearity Calibration.

Attention: Do not disturb the balance during any calibration.

5.2.1 Calibration Sub-menu (InCal models)

Note: ExCal models only have Span Calibration and Linearity Calibration.

5.2.2 Internal Calibration (not applicable to ExCal models)

Calibration is accomplished with the internal calibration mass. Internal Calibration can be performed at any time, provided the balance has warmed up to operating temperature and is level.

With the Balance turned On and no load on the pan, press the **Tare / Menu-Cal** button enter into the internal calibration setting. Or press the **Tare / Menu-Cal** button and select to initiate the internal calibration.

Set the internal calibration functionality.		In[AL Incal
On = enabled Off = disabled. Incal = initiate the internal calibration		
<u> </u>	In[AL	
on	off	Incal

The screen shows the status, and then press any button to return to the current application after calibration.

5.2.3 Cal Adjust (not applicable to ExCal models)

Use this calibration method to fine tune the effect of the Internal Calibration.

Calibration Adjust may be used to adjust the result of the Internal Calibration by +100 divisions.

Note: Before making a calibration adjustment, perform an Internal Calibration. To verify whether an adjustment is needed, place a test mass equal to the **span calibration value** on the pan and note the difference (in divisions) between the nominal mass value and the actual balance reading. If the difference is within +/- division, calibration adjustment is not required. If the difference exceeds +/-1 division, calibration adjustment is recommended.

Example:

Expected weight reading: 200.000g (Test mass value)

Actual weight reading: 200.014g
Difference in grams: -0.014g

Difference in divisions: – 14 (InCal Adjust value)

To perform a Calibration Adjustment, select InCal Adjustment from the list of Calibration Menu; enter the value (positive or negative divisions) to match the difference noted earlier in the procedure.

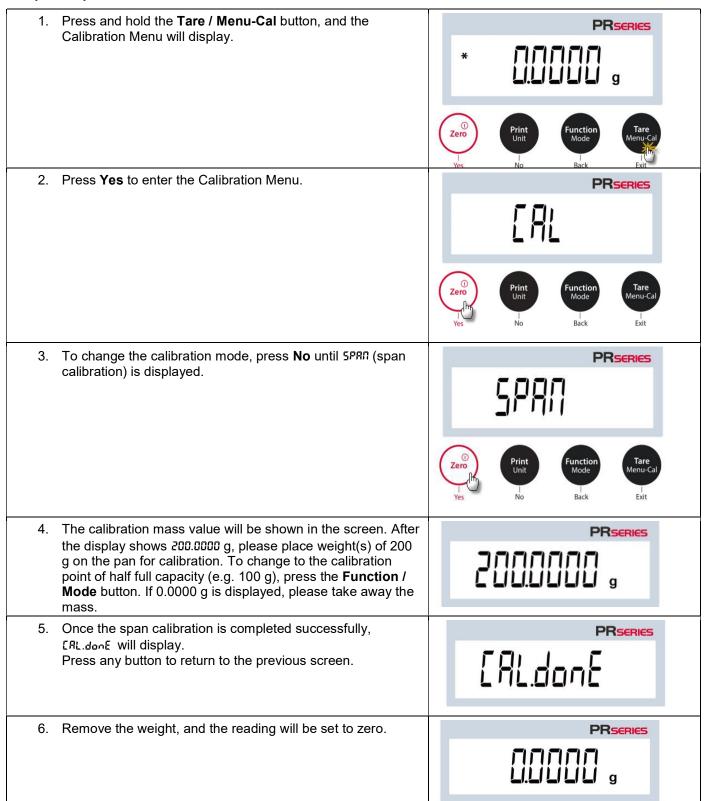
Recalibrate using Internal Calibration. After calibration, place the test mass on the pan and verify that the mass value now matches the displayed value. If not, repeat the procedure until Internal Calibration reading agrees with the test mass.

5.2.4 Span Calibration

Span calibration uses two calibration points, one at **zero load** and the other at **specified full load** (span). For detailed calibration mass information please refer to the specification tables in the "Span Calibration Points", SPECIFICATIONS, Section 9.

With the balance turned On and no load on the pan, Span Calibration can be performed. The best accuracy is achieved using the mass closest to the full span value.

Steps for span calibration



5.2.5 Linearity Calibration

Linearity calibration uses three calibration points, one at zero load and the others at specified loads.

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With no load on the balance, press Linearity Calibration to begin the process.

The balance captures the zero point, and then prompts for the next weight.

Continue to follow the instructions on the display until the calibration is completed. Steps for linearity calibration

Continue to follow the instructions on the display until the calibration	s completed. Steps for infeatity calibration
Press and hold the Tare / Menu-Cal button, and the Calibration Menu will display.	PRISERIES * Print Unit Unit Unit Function Mode Function Mode Function Mode Function Function Mode Function Function Mode Function Function Mode Function F
2. Press Yes to enter the Calibration Menu.	PRISERIES Zero Print Unit Unit No Back Tare Menu-Cal Exit
3. To change the calibration mode, press No until L mERr (linearity calibration) is displayed.	Print Unit Function Mode Menu-Cal Pack Exit
4. The calibration mass value will be shown in the display. After the display shows 100.0000 g, please place weight(s) of 100 g on the pan for calibration.	PRSERIES
5. Remove the weight of 100 g from the pan. After a while, 200.0000 g will be displayed on the screen. Please place weight(s) of 200 g on the pan.	PRSERIES
6. Once the linearity calibration is completed successfully, เหเนือก will display. Press any button to return to the previous screen.	PRSERIES
7. Remove the weight, and the reading will be set to zero.	PRSERIES IIIIIIIIIIIIIIIIIIIIIIIIIIIIIII

5.3 Balance Setup

Enter this sub-menu to customize the balance functionality. **Note:** The factory default settings are shown below in **bold**.

5.3.1 Filter Level

Set the amount of signal filtering.		Filter		
Low = faster stabilization time with less stability. Medium = normal stabilization time with normal stability. High = slower stabilization time with more stability.				
Lobul	Medium	អ រុក្ខអ High		

5.3.2 AZT (Auto Zero Tracking)

Set the automatic zero tracking functionality.		AZŁ Auto Zero Tracking		
Off = disabled. 0.5d = display maintains zero up to a drift of 0.5 graduation per second. 1d = display maintains zero up to a drift of 1 graduation per second. 3d = display maintains zero up to a drift of 3 graduations per second.				
0.5 d l d 3 d				
0.5 d	1 d	3 d		

5.3.3 Auto Tare

Set the automatic tare.

When Automatic Tare is set to On, the first object placed on the pan will be deemed as a container and tared automatically.

Off = disabled.

On = enabled.

A.ŁArE	OFF	۵۸
Auto Tare	Off	On

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5.3.4 Graduations

Set the displayed readability of the balance.

1 Division = standard readability.

10 Divisions = readability is increased by a factor of 10.

For example, if the standard readability is 0.01 g, selecting 10 Divisions will result in a reading of 0.1 g.

GrAd	រ ៨	10 d
Graduation	1 Division	10 Division

5.3.5 Date Format

Set the current date format. Date Format: YY/MM/DD MM/DD/YY	d.ForTTL Date Format	MM/DD/YYYY
DD/MM/YY	dD/MM/YYY	YYYY/MM/DD

5.3.6 Date Setup

Set the current date in the desired date format. To set the current date, press No or Back to increase or decrease the value.	JRLE Date
For example, if the current date is 22 nd June, 2017, MM/DD/YY: 06.22.17 DD/MM/YY: 22.06.17 YY/MM/DD: 17.06.22	08.22. 17

5.3.7 Time Format

Set the time format.		
Time Format: 24hr 12hr		
£.For∏L	24 hr	12 hr
Time Format	24hr	12hr

5.3.8 Time Setup

Set the current time in the desired time format.	F 'LUE
To set the current time, press No or Back to increase or decrease the value.	08.00.00

5.3.9 Brightness

Set the brightness of the display. Medium High Low	br 13ht Brightness	Medium
	H ICH	raed Low

5.3.10 Auto Dim

Set whether the balance automatically turns off the display backlight of the display.		Aut.d "ՐՊ
Off = disabled. 10 minutes = become dim if there is 20 minutes = become dim if there is 30 minutes = become dim if there is	no motion for 20 minutes.	
ום רח ייי בס בס ניים פו		30 MJ m
10 min	20 min	30 min

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5.3.11 Approved Mode

Use this menu to set the Legal for Trade status.		LFE
OFF ON	= standard operation.= operation complies with Legal Metrology regulations.	FLE

For PRxxxN models:

Use this menu to set the Legal for Trade status.	LFŁ
OFF = standard operation.	<u>_</u> , <u>_</u>
ON 1d = operation complies with Legal Metrology regulations, e=1d	
ON 10d = operation complies with Legal Metrology regulations, e=10d	

Note: When Approved Mode is set to On, the menu settings are affected as follows:

Calibration Menu:

- For InCal models, only Internal Calibration is available. All other functions are hidden.
- For ExCal models, the entire Calibration menu is hidden.

Balance Setup Menu:

- · Filter Level is locked at the current setting.
- Auto Zero Tracking is limited to 0.5 Division and Off. The selected setting is locked.
- Auto Tare is locked at current setting.
- Graduations are forced to 1 Division and the menu item is hidden.

Communication Menu (Communication->Print Settings->Print Output):

- · Stable Weight Only is locked On.
- Numeric Value Only is locked Off.

Communication Menu (Communication->Print Settings->Auto Print):

Auto print mode selections are limited to Off, On Stability, and Interval. Continuous is not available.

Lockout Menu:

Menu is hidden

5.4 Weighing Units

Enter this sub-menu to activate the desired units of measure.

PR balances provide a choice of 12 units, which are all set On by default.

Note: Due to national laws, the balance may not include some of the units of measure listed below. NTEP model: The Unit menu is used to enable or disable a specific unit. (SET ON, SET OFF).

Unit	Display
Gram	g
Kilogram	kg
Milligram	mg
Carat	ct
Pound	lb
Ounce	OZ
Ounce Troy	ozt
Penny weight	dwt
Newton	N
Grain	GN
TW Tael	t
Custom 1	С

Changing Weighing Units

5.5 RS232 Interface Setup

Enter this sub-menu to customize RS232 standard settings. Data may be output to either a printer or a PC.	r5232

5.5.1 Baud Rate

Set the baud rate (bits per second).	bRud
1200 = 1200 bps 2400 = 2400 bps	
4800 = 4800 bps 9600 = 9600 bps 19200 = 19200 bps	
38400 = 38400 bps	

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5.5.2 Transmission

Set the data bits, stop bit, and parity.

8-N-1 = 8 data bits, no parity, stop bit 1

8-N-2 = 8 data bits, no parity, stop bit 2

7-E-1 = 7 data bits, even parity, stop bit 1

7-E-2 = 7 data bits, even parity, stop bit 2

7-N-1 = 7 data bits, no parity, stop bit 1

7-N-2 = 7 data bits, no parity, stop bit 2

7-O-1 = 7 data bits, odd parity, stop bit 1

7-O-2 = 7 data bits, odd parity, stop bit 2

p	R	-	止	L
,	, ,	,	- 1 -	_

Parity

8-11-1

8 data bits, stop bit 1

5.5.3 Handshake

Set the flow control method.

NONE = no handshaking

XON-XOFF = XON/XOFF handshaking

HARDWARE = hardware handshaking		
H.ShAHE	ποπε	
Handshake	None	
0N-0FF	HArdbJ	
Xon / Xoff	Hardware	

5.6 Print Settings

Enter this sub-menu to customize data transfer settings.	Pr int
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

5.6.1 Stable Only

Off = values are printed immediately regardless of stability. On = values are printed only when the stability criteria are met.	SEAPLE	
--	--------	--

5.6.2 Numeric Only

Off = All results selected are printed. On = Only numeric data values are printed.	ՈսՐՊ
5.6.3 Single Header	
Off = Headers will be printed for every print requirement. On = Headers will be printed once a day.	5 in.HEAd
5.6.4 Auto Print	
Enable or disable the functionality of auto print, and set the specific auto print mode.	A.Pr int
1. Off = disabled	OFF
On Stability printing occurs when the stability criteria are met.	ON.5EA6
When On Stability is selected, set the conditions for printing.	
Load = Prints when the displayed load is stable.	LoAd
Load and Zero = Prints when the displayed load and zero reading is stable.	LoAd.2Er
3. Print Interval = printing occurs at the defined time interval. When Print Interval is selected, set the time interval using the numeric keypad. Note: Settings of 1 to 3600 seconds are available. Default is 0.	InkEr
4. Continuous = printing occurs continuously.	Cont inu

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5	6.5		Нe	2	d	Δ١	r
IJ.	บ. ฉ	, ,	16	a	u	œ	

HEAGEr			
qFLJ			
PUT 19			
BAL.NACT			
5.6.9 User Name			
บระ.กลกา			
PrJ.NAP9			
APP.NACA			
5.6.12 Result			
rESult			

5.6.13 Gross

On = the gross weight is printed. Off = the gross weight is not printed.	5ro55
--	-------

5.6.14 Net

On = the net weight is printed. Off = the net weight is not printed.	UEF

5.6.15 Tare

On = the tare weight is printed. Off = the tare weight is not printed.	ŁA-E

5.6.16 Signature Line

On = the Signature Line is printed. Off = the Signature Line is not printed.	5 IGN.L IN

5.6.17 Line Feed

1 Line = move the paper up one line after printing.4 Lines = move the paper up four lines after printing.	FEEd
1 L inE	4 L mE5
1 Line	4 Lines

5.7 GLP

Enter this menu to set the Good Laboratory Practices (GLP).	GLP

5.7.1 Header

Enables the printing of GLP headings. There are up to 3 headings available. Alphanumeric settings up to 16 characters are available for each Header setting.	HERdEr I Header 1
HERdEr 2	HERdEr 3 Header 3

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5.7.2 Balance Name

Set the balance name. Alphanumeric settings up to 16 characters are available for each Header setting.	BAL.NAM
--	---------

5.7.3 User Name

Set the user name. Alphanumeric settings up to 16 characters are available for each Header setting.	USNAM
---	-------

5.7.4 Project Name

Set the user name.	
Alphanumeric settings up to 16 characters are available for each Header setting. The default is blank.	Pr J.NAPA

5.8 Factory Reset

Use this sub-menu to reset the all menu settings to their Factory default settings.	
Reset All = resets all menus to their factory default settings. Exit = return to application main screen without resetting any menus.	rE5EŁ

5.9 Lockout

Use this sub-menu to lock / unlock certain menus.	
Off = the menu is unlocked. On = the menu is locked.	LOC+

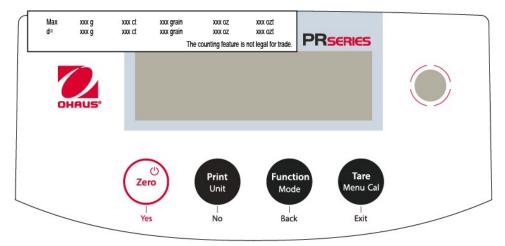
6. LEGAL FOR TRADE (LFT)

When the balance is used in trade or a legally controlled application it must be set up, verified and sealed in accordance with local weights and measures regulations. It is the responsibility of the purchaser to ensure that **all pertinent legal requirements** are met.

6.1 Settings

Before verification and sealing, perform the following steps in order:

- 1. Verify that the menu settings meet the local weights and measures regulations.
- 2. Verify the units enabled meet the local weights and measures regulations.
- 3. Perform a calibration as explained in the Calibration section.
- 4. Enter the Calibration menu and set the Internal Calibration, making sure that they meet the local weights and measures regulations.
 - a) Press the Tare / Menu-Cal button and select InCal.
 - Press the Print/Unit button to toggle the Internal Calibration setting On or Off.
 Attention: Internal Calibration must be disabled when the balance is used for trade in Canada.
 - c) Press the **Zero** button to confirm, and then Press the **Tare / Menu-Cal** button to exit the menu.
- 5. Enable the Approved Mode in the Balance Setup menu. For models with selectable graduation size, set the desired value in the LFT menu as explained in Section **Approved Mode**.
- For Measurement Canada and NTEP Certified models with selectable graduation size, attach the appropriate capacity and readability label to the balance in the location shown below.
 - a) Retrieve the set of two labels from the packaging.
 - b) Take the label that corresponds to the graduation size set in the LFT menu.
 - c) Remove the clear plastic protective cover from the terminal, if present.
 - d) Remove the liner from the adhesive backing and attach the label to the area above the display.
 - e) Reinstall the clear plastic protective cover, if present.



Note: When Approved Mode is set to On, external calibration can't be performed.

6.2 Verification

A weights and measures official or authorized service agent must perform the verification procedure.

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6.3 Sealing

After the Balance has been verified, it must be sealed to prevent undetected access to the legally controlled settings. Before sealing the device, ensure the Approved Mode setting in the Balance Setup menu has been set to ON.

- If using a paper seal, place seals over the security switch and the bottom housing as shown.
- If using a wire seal, pass the sealing wire through the holes in the security screw and the bottom housing as shown.

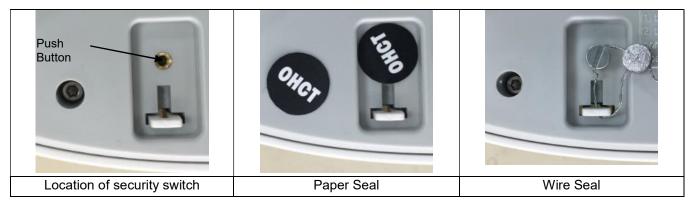


Figure 6-1. Sealing

7. PRINTING

7.1 Connecting, configuring and Testing the Printer / Computer Interface

Use the built-in RS-232 Port to connect either to a computer or a printer. If connecting to a computer, use HyperTerminal or similar software like SPDC described below.

 $(Find\ HyperTerminal\ under\ \textbf{Accessories/Communications}\ in\ Windows\ XP.)$

Connect to the computer with a standard (straight-through) serial cable.

Choose **New Connection**, "connect using" COM1 (or available COM port).

Select Baud=9600; Parity=8 None; Stop=1; Handshaking=None. Click OK.

Choose Properties/Settings, then ASCII Setup. Check boxes as illustrated: (<u>Send line ends...</u>; <u>Echo typed characters...</u>; <u>Wrap lines...</u>)

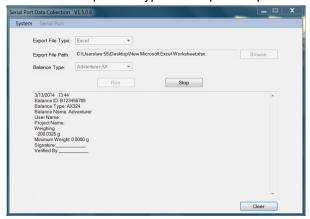
Use RS232 Interface Commands (Section 9.6.1) to control the balance from a PC.



SPDC Software

The Serial Port Data Collection / SPDC software is provided by Ohaus and can be used on operating systems that do not have the HyperTerminal software mentioned above. SPDC software can preliminarily collect and transfer the data to Microsoft files (such as Excel, Word, etc.).

Choose the export file type and export file path and then press Run as shown below.



System Requirements

• PC running Windows 98®, Windows 98SE®, Windows ME®, Windows 2000®, Windows XP®, Windows 7® or Windows 8® (32-bit).

Note: The latest SPDC software support English and Chinese language and can be downloaded from the Ohaus' website. For more information, refer to the SPDC Data Collection Instruction Manual.

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7.2 Output format

The Result Data, and G/N/T data, is output in the following format.

Field:	Label ¹	Space ²	Weight ³	Space ²	Unit ⁴	Space	Stability ⁵	Space	G/N ⁶	Space	Term. Characters ⁷
Length:		1	11	1	5	1	≤ 1	≤ 1	≤ 3	0	≤ 8

Note:

- 1. The length of the label field is not fixed.
- 2. Each field is followed by a single delimiting space (ASCII 32).
- 3. The Weight field is 11 right justified characters. If the value is negative, the '-' character is located at the immediate left of the most significant digit.
- 4. The Unit field contains the unit of measure abbreviation up to 5 characters, right justified.
- 5. The Stability field contains the "?" character if the weight reading is not stable. The Stability field and the following Space field are omitted if the weight reading is stable.
- 6. The G/N field contains the net or gross indication. For net weights, the field contains "N". For gross weights, the field contains "G".
- 7. The Termination Characters field contains CRLF, Four CRLF or Form Feed (ASCII 12), depending on the LINE FEED menu setting.
- 8. When Numeric Only is set On, only the Weight Field is printed, left-aligned.

7.3 Printout Examples

Examples for each Application are shown with all items turned **ON** in the **Print** menu. The default values for **Header** lines 1-3 are also shown.

Count Weighing

Basic Weighing				
Header 1 Header 2 Header 3 07/19/2017 Balance ID: Balance Nai User Name: Project Nam Weigh	17:56 B23456 me: PR	:23 57890		

Signature:

Verified By:

Header 1 Header 2 Header 3 07/19/2017 17:57:19 Balance ID: B234567890 Balance Name: PR4202/E User Name: Project Name: Count Quantity: 4999 PCS Gross: 49.99 g G	
Tare: 0.00 g T APW: 0.010 g Sample Size: 10 PCS	
Signature: Verified By:	

Percent Weighing Header 1 Header 2 Header 3 07/19/2017 17:57:19 Balance ID: B234567890 Balance Name: PR223/E User Name: Project Name: Percent Percentage: 10.156 % N 23.361 g G Gross: Net: 10.156 g N Tare: 13.205 gΤ Reference weight: 100.000 g Signature: Verified By:

Internal Calibration

-OHAUS-

07/26/2017 05:16:53

Balance ID:

Balance Name: PR2202

User Name:
Project Name:
---Internal Calibration--Calibration is done.

Difference weight: 0.00 g

Signature: _	
Verified By:	

Span Calibration

-OHAUS-

07/26/2017 05:16:37

Balance ID:

Balance Name: PR2202

User Name: Project Name: ---Span Calibration---Calibration is done.

Reference weight: 2000.00 g Actual weight: 2000.22 g Difference weight: 0.22 g Weight ID: _____

Signature:	
Verified By:	

Linearity Calibration

-OHAUS-

07/26/2017 05:16:11

Balance ID:

Balance Name: PR2202

User Name:
Project Name:
---Linear Calibration--Calibration is done.

Signature:					
Verified By:					

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8. MAINTENANCE

8.1 Calibration

Periodically verify calibration by placing an accurate weight on the balance and viewing the result. If calibration is required, refer to section 5.2 for instructions.

8.2 Cleaning



WARNING: Disconnect the balance from the power supply before cleaning. Make sure that no liquid enters the interior of the balance.

Clean the Balance at regular intervals.



Housing surfaces may be cleaned with a lint-free cloth slightly dampened with water or a mild cleaning agent.

Glass surfaces may be cleaned with a commercial glass cleaner.

Attention: Do not use solvents, harsh chemicals, ammonia or abrasive cleaning agents.

8.3 Troubleshooting

TABLE 8-1 TROUBLESHOOTING

Symptom / Display	Possible Cause	Remedy
Cannot change menu settings	The sub-menu is locked.	Unlock the sub-menu in Lockout Menu.
Certain sub-menu is hidden.	This is an approved model, which requests to block certain sub-menu.	Setup the balance before you turn on the Legal for Trade setting.
	The environment is not stable.	Move balance to a suitable location and calibrate again
CAL.FA IL	Incorrect calibration masses are used.	Use calibration masses to calibrate accodrding to the correct calibration points in the specification table in the instruction manual.
	System error	If error persists, please contact OHAUS service (www.ohaus.com - More - Contact Us)
	A wrong weighing pan is used when power on.	Use OHAUS original weighing pan before power on.
Err 8.1	The load on the pan is over the initial weight setting.	Remove the load from the pan before power on.
	A wrong weighing pan is used when power on.	Use OHAUS original weighing pan before power on.
Err 8.2	The pan is not installed when power on.	Install the weighing pan before power on.

	The weight on the next is too here:	Doduce comple size wetil the weight in		
Err 8.3	The weight on the pan is too heavy.	Reduce sample size until the weight is within the weighing capacity.		
Err 8.4	The pan is not properly installed.	Install the weighing pan properly		
	The average piece weight of the sample is too small (less than 0.1d) in Parts Counting mode.	Recaluate the APW value. If error persists, please use a different sample.		
InUAL id	The reference weight on the pan is too small (less than 100d) in Percent Weighing mode.	Put more samples on the pan		
idnr.Err	System error	Please contact OHAUS service (www.ohaus.com - More - Contact Us)		
F Wort	The environment is not stable.	Move balance to a suitable location		
When pressing Tare/Zero	The value is out of zero range. The zero range is dependent on region.	Perform zeo again according to regional requirement.		
00	The tare value is a negative value.	Press Zero instead of Tare		
SErU (cE	System error	Please contact OHAUS service (www.ohaus.com - More - Contact Us)		
Err 2.0	System error	Disconnect the power and restart. If error persists, please contact OHAUS service (www.ohaus.com - More - Contact Us)		
Err 9.5				
Err 5.3				

8.4 Service Information

If the troubleshooting section does not resolve your problem, contact an Authorized Ohaus Service Agent. Please visit our website www.ohaus.com to locate the Ohaus office nearest you.

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9. TECHNICAL DATA

9.1 Specifications

Ambient conditions

• Indoor use only

Altitude: Up to 2000 m

• Specified Temperature range: 10°C to 30°C

 Humidity: maximum relative humidity 80% for temperatures up to 30°C, decreasing linearly to 50% relative humidity at 40°C

Operability is assured at ambient temperatures between 5°C and 40°C

Mains supply voltage fluctuations: up to ±10% of the nominal voltage

Installation category II

Pollution degree: 2

Supply voltage: 12V-0.5A

Materials

Bottom Housing: Die-cast Aluminum, Painted + Plastic (HIPS)

Top Housing: Plastic (HIPS)

• Weighing Platforms: Stainless steel

• Draft Shield: Glass, plastic (HIPS)

• Feet: Plastic (ABS)

Table 9-1 SPECIFICATIONS

InCal Model		PR124	PR224	PR223	PR423	PR523
ExCal Model	PR64/E	PR124/E	PR224/E	PR223/E	PR423/E	PR523/E
Capacity (g)	62	120	220	220	420	520
Readability d (g)	0.0001	0.0001	0.0001	0.001	0.001	0.001
Repeatability (sd.), ≤5% of Full Load (g)	0.00008	0.00008	0.00008	0.0008	0.0008	0.0008
Repeatability (sd.), 5% of Full Load to Full Range (g)	0.0001	0.0001	0.0001	0.001	0.001	0.001
Linearity Deviation, Typical (g)	± 0.00006	± 0.00006	± 0.00006	±0.0006	±0.0006	±0.0006
Linearity Deviation (g)	± 0.0002	± 0.0002	± 0.0002	±0.002	±0.002	±0.002
Stabilization Time Typical (s)	3	3	3	2	2	2
Sensitivity Temperature Drift (PPM/K)	±3	±3	±3	±8	±3	±3
Typical Minimum Weight USP (USP K=2,U=0.10%)	160 mg	160 mg	160 mg	1.6 g	1.6 g	1.6 g
Optimized Min-Weight (USP, u=0.10%, k=2) SRP ≤ 0.41d*	82 mg	82 mg	82 mg	0.82 g	0.82 g	0.82 g
Units	Gram, Milligram, Carat, Newton, Ounce, Ounce Troy, Pennyweight, Grain, TW Tael, Custom 1 Gram, Milligram, Kilogram, Carat, New Ounce, Ounce Troy, Pennyweight, Gr Pound, TW Tael, Custom 1			eight, Grain,		
Applications		Basic We	eighing; Parts co	ounting; Percent	weighing	
Platform Size (diameter)	3.5 in / 9 cm	3.5 in / 9 cm	3.5 in / 9 cm	4.7 in / 12 cm	4.7 in / 12 cm	4.7 in / 12 cm
Span Calibration Points (g)	50, 60	50, 100	100, 200	100, 200	200, 400	300, 500
Linearity Calibration Points (g)	0, 30, 60	0, 50, 100	0, 100, 200	0, 100, 200	0, 200, 400	0, 250, 500
Tare Range	To capacity by subtraction					
Power Supply	Power input: 100-240 V ~ 200 mA 50-60Hz 12-18VA Power output: 12 VDC 0.5A					
Assembled Dimensions (W x D x H)	201 x 317 x 303 mm 7.9 x 12.5 x 11.9 inch					
Communication		RS232				
Operating Temperature Range	Operating conditions for ordinary lab application: +10°C to 30°C (operability guaranteed between +5°C and 40°C).					
Storage Temperature Range	Humidity: maximum relative humidity 80 % for temperatures up to 30°C, decreasing linearly to 50% relative humidity at 40°C					
Storage Conditions	-10°C to 60°C, humidity 10% to 90%, without condensation					
Net Weight	10 lb / 4.5 kg	10 lb / 4.5 kg	10 lb / 4.5 kg	10 lb / 4.5 kg	10 lb / 4.5 kg	10 lb / 4.5 kg
Shipping Weight	15.4lb / 7 kg	15.4lb / 7 kg	15.4lb / 7 kg	15.4lb / 7 kg	15.4lb / 7 kg	15.4lb / 7 kg
Shipping Dimensions (W x D x H)	507 x 387 x 531 mm 20*15*21 inch					

^{*}SRP refers to the standard deviation for n replicate weightings (n \geqslant 10).

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Table 9-2 SPECIFICATIONS (continued)

InCal Model	PR1602	PR2202	PR4202	,	PR4201	PR6201
ExCal Model	PR1602/E	PR2202/E	PR4202/E	PR2201/E	PR4201/E	PR6201/E
Capacity (g)	1600	2200	4200	2200	4200	6200
Readability d (g)	0.01	0.01	0.01	0.1	0.1	0.1
Repeatability (sd.), ≤5% of Full Load (g)	0.008	0.008	0.008	0.08	0.08	0.08
Repeatability (sd.), 5% of Full Load to Full Range (g)	0.01	0.01	0.01	0.1	0.1	0.1
Linearity Deviation, Typical (g)	±0.006	±0.006	±0.006	±0.06	±0.06	±0.06
Linearity Deviation (g)	±0.02	±0.02	±0.02	±0.2	±0.2	±0.2
Stabilization Time Typical (s)	1	1	1	1	1	1
Sensitivity Temperature Drift (PPM/K)	±6	±6	±3	±10	±10	±10
Typical Minimum Weight USP (USP K=2,U=0.10%)	16 g	16 g	16 g	160 g	160 g	160 g
Optimized Min-Weight (USP, u=0.10%, k=2) SRP ≤ 0.41d*	8.2 g	8.2 g	8.2 g	82 g	82 g	82 g
Units	Gram, Kilogram, Carat, Newton, Pound, Ounce, Ounce Troy, Pennyweight, Grain, TW Tael, Custom 1					
Applications		Basic Wei	ghing; Parts co	unting; Percen	t weighing	
Platform Size (diameter)	7.1 in / 18 cm	7.1 in / 18 cm	7.1 in / 18 cm	7.1 in / 18 cm	7.1 in / 18 cm	7.1 in / 18 cm
Span Calibration Points (g)	1000, 1500, 1600	1000, 2000	2000, 4000	1000, 2000	2000, 4000	5000, 6000
Linearity Calibration Points (g)	0, 800, 1600	0, 1000, 2000	0, 2000, 4000	0, 1000, 2000	0, 2000, 4000	0, 3000, 6000
Tare Range	To capacity by subtraction					
Power Supply	Power input: 100-240 V ~ 200 mA 50-60Hz 12-18VA Power output: 12 VDC 0.5A					
Assembled Dimensions (W x D x H)	201 x 317 x 93 mm 7.9 x 12.5 x 3.7 inch					
Communication	RS232					
Operating Temperature Range	Operating conditions for ordinary lab application: +10°C to 30°C (operability guaranteed between +5°C and 40°C).					
Storage Temperature Range	Humidity: maximum relative humidity 80 % for temperatures up to 30°C, decreasing linearly to 50% relative humidity at 40°C					
Storage Conditions	-10°C to 60°C, humidity 10% to 90%, without condensation					
Net Weight	7.7 lb / 3.5 kg					
Shipping Weight	11 lb / 5 kg					
Shipping Dimensions (W x D x H)	550 x 385 x 291 mm 22 x 15 x 12 inch					

^{*}SRP refers to the standard deviation for n replicate weightings ($n \ge 10$).

Table 9-3 SPECIFICATIONS (continued)

InCal Model	SPECIFICATIONS (continued)	PR523N	
ExCal Model	PR323N/E	PR523N/E	
Capacity (g)	320	520	
Readability d (g)	0.001 or 0.01	0.001 or 0.01	
Verification interval e(g)	0.01	0.01	
Class	II	II	
Repeatability (sd.), ≤5% of Full Load (g)	0.0008	0.0008	
Repeatability (sd.), 5% of Full Load to Full Range (g)	0.001	0.001	
Linearity Deviation, Typical (g)	± 0.0006	± 0.0006	
Linearity Deviation (g)	± 0.002	± 0.002	
Eccentric Load	Not exceeding the maximum permissible error for the one-third of the fu		
Stabilization Time Typical (s)	2	2	
Sensitivity Temperature Drift (PPM/K)	±3	±3	
Typical Minimum Weight USP (USP K=2,U=0.10%)	1.6g	1.6g	
Optimized Min-Weight (USP, u=0.10%, k=2) SRP \leq 0.41d*	0.82g	0.82g	
Units	Gram, Milligram, Carat, Ounce, Ounce Troy, Grain		
Applications	Basic Weighing; Parts counting; Percent weighing		
Platform Size (diameter)	4.7 in / 12 cm	4.7 in / 12 cm	
Span Calibration Points (g)	200,300	300, 500	
Linearity Calibration Points (g)	0, 150, 300	0, 250, 500	
Tare Range	To capacity by subtraction		
Power Supply	Power input: 100-240 V ~ 200 mA 50-60Hz 12-18VA Power output: 12 VDC 0.5A		
Assembled Dimensions (W x D x H)	201 x 317 x 303 mm 7.9 x 12.5 x 11.9 inch		
Communication	RS232		
Operating Temperature Range	Operating conditions for ordinary lab application: +10°C to 30°C (operability guaranteed between +5°C and 40°C).		
Storage Temperature Range	Humidity: maximum relative humidity 80 % for temperatures up to 30°C, decreasing linearly to 50% relative humidity at 40°C		
Storage Conditions	-10°C to 60°C, humidity 10% to 90%, without condensation		
Net Weight	10 lb / 4.5 kg	10 lb / 4.5 kg	
Shipping Weight	15.4lb / 7 kg	15.4lb / 7 kg	
Shipping Dimensions (W x D x H)	507 x 387 x 531mm 20 x 15 x 21 inch		

^{*}SRP refers to the standard deviation for n replicate weightings (n≥10).