



Pure from the start

Technical Data Sheet

Version V4

13/02/2024

## SKM - 133056 - QB00003198

Q+ SKM is a non-woven polyester/cellulose wipe of 68 g/m<sup>2</sup>, available in various sizes. Fabric converting and packaging are done in house, in a cleanroom environment.

### Product description

- Hydro entangled non-woven
  - Composed of 55% cellulose and 45% polyester fibers
  - Low particle generation and good abrasion resistance
  - Ideal balance between cleanliness, absorption and cost
  - SKM non woven wipes have knife cut edges
- It can be used in cleanrooms from ISO 9 to 6, EU GMP grade B to D



### Features

- Converted and packed in a cleanroom environment
- Double packaging according to cleanroom standards
- Low levels of ions and extractables



Irradiated with gamma rays, following a validated sterilisation process according to ISO 11137-1, for a Sterility Assurance Level of 10<sup>-6</sup>

### Options and packaging

<b>Gekatex product code :</b>	QB00003198	<b>Dutscher reference :</b>	133056
<b>Gekatex product reference :</b>	8SSKM68K121210S5S20DD	<b>Dutscher product name :</b>	WX-NW69C30C2S
<b>Dimensions :</b>	12"x 12"- 31 cm x 31 cm		
<b>Cutting edges :</b>	Knife		
<b>Cleanliness level :</b>	SILVER - ISO 6/9		
<b>Sterile product :</b>	Yes		
<b>Packing :</b>	Box of 1000 pieces : 10 bags of 5 bags of 20 pieces		
<b>Packaging :</b>			
<b>Inner bag :</b>	Transparent HDPE, 50µm thickness	<b>Box weight, kg :</b>	7,3
<b>Outer bag :</b>	Transparent HDPE, 50µm thickness	<b>Box dimension, cm :</b>	33*33*30cm
<b>Liner :</b>	Transparent LDPE, 60µm thickness		

**Gekatex**

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Gekatex, SAS Société par actions simplifiée à associé unique. Numéro SIRET (siège): 31947023300044. TVA: FR77319470233

**Gekatex Group**

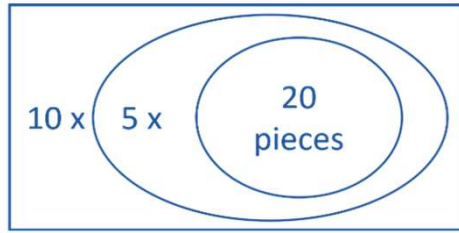
Gekatex flexipads Botprotect





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Product label and packing :



Technical Data

Test item		Specification	Unit	Test Method
Composition		55% Cellulose/45% Polyester		
Basic weight		68	g/m <sup>2</sup>	
Organic contamination		Silicone, amides and DOP free		
Absorbency		> 280	mL/m <sup>2</sup>	IEST-RP-CC004.3
Liquid Particles Counting	Particles >0,5 µm	< 70	Part./m <sup>2</sup> (x 10 <sup>6</sup> )	IEST-RP-CC004.3
Liquid Particles Counting	Fibers >100 µm	< 50000	Fibers/m <sup>2</sup>	IEST-RP-CC004.3
Non Volatile Residues	DI Water	≤ 0,07	g/m <sup>2</sup>	IEST-RP-CC004.3
	IPA	≤ 0,05	g/m <sup>2</sup>	IEST-RP-CC004.3
Ions Contamination	Chloride	≤ 70,0	µg/g	IEST-RP-CC004.3
	Sulphate	≤ 70,0	µg/g	IEST-RP-CC004.3
	Total Anions	≤ 130,0	µg/g	IEST-RP-CC004.3

*Values from this Technical Data Sheet are targets. Certificates of Analysis sent with all deliveries will have precise results of tests performed during production of the specific batch number delivered*

