

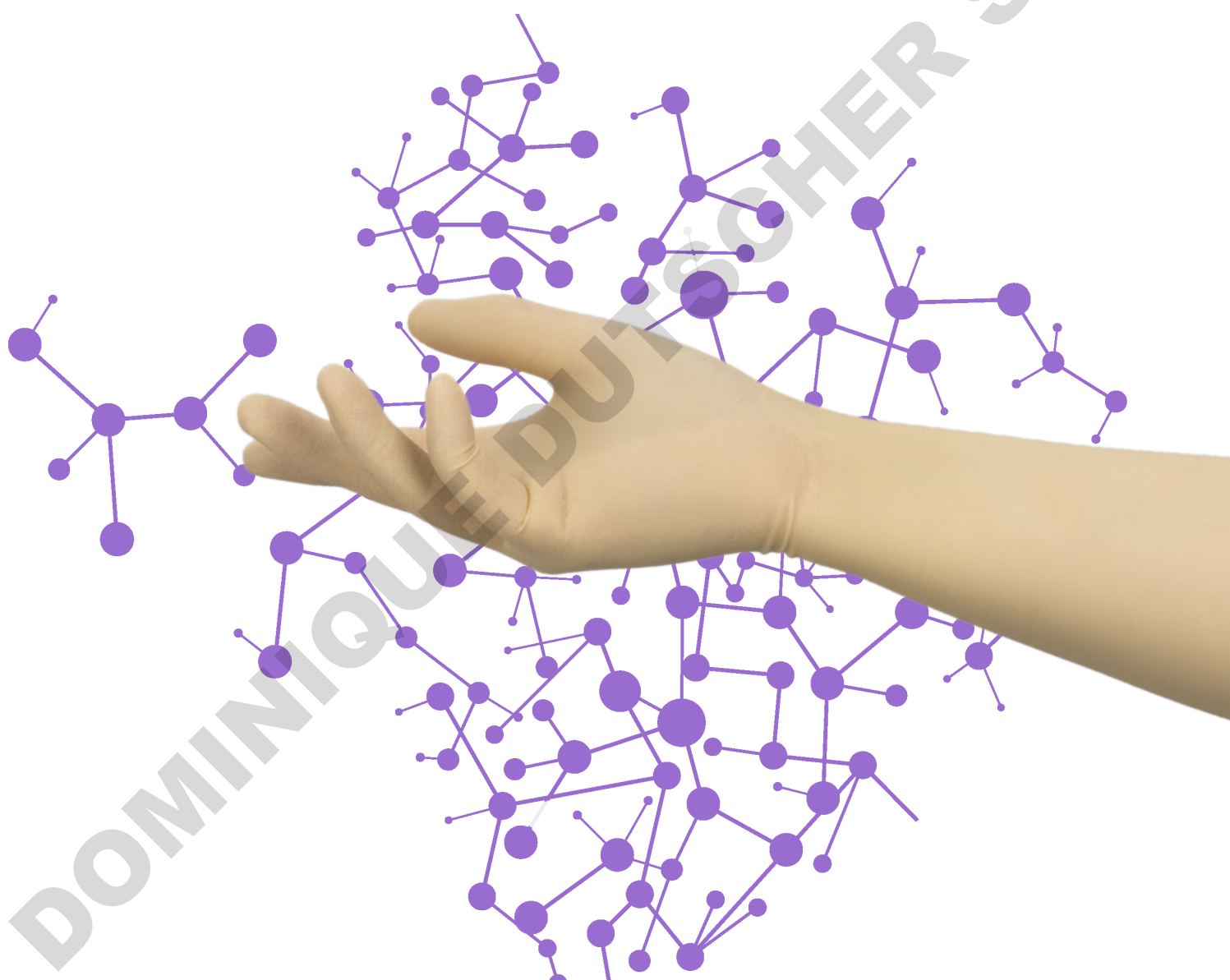
SMARTLine™
YOUR FIRST LINE OF DEFENCE

Sterile

BIO
CONTAMINATION CONTROL

SMARTLine™

Sterile Latex 600 DI



Dutscher



TECHNICAL INFORMATION

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Sterile

DI

Bio
contamination
control

Basic
contamination
control

- ⇒ Powder-free single DI washed ambidextrous extra length (600 mm / 23.6") sterile natural rubber latex cleanroom gloves.
- ⇒ Personal Protective Equipment Category I (PPE - Simple Design) according to Regulation (EU) 2016/425.
- ⇒ Fully compliant to the latest EU PPE standards.

DESCRIPTION	
Formulation	Natural rubber latex (Hevea brasiliensis).
Design	Natural colour, ambidextrous, beaded cuff, fully textured.
Packaging	1 pair per PE tear pouch - 20 pouches per double sealed PE bag - 5 double sealed PE bags per tied carton liner - 1 tied carton liner per carton = 100 pairs.

SIZES	6/XS	7/S	8/M	9/L	10/XL	11/XXL
Codes fabricant	20 471	20 472	20 473	20 474	20 475	20 476
Ref. Dutscher	065960	065961	065962	065963	065964	065965

STANDARDS	
CE registration	PPE Category I (Simple Design) - Regulation (EU) 2016/425.
EU PPE norms	ISO 21420:2020+A1:2022, ISO 374-2:2019, EN 16523-1:2015+A1:2018 and ISO 16604:2004 Procedure B.
EU MDR norms ¹	EN 455-1:2020, EN 455-2:2015, EN 455-3:2015 and EN 455-4:2009.
USA standards	ASTM D3767-03 (2020), ASTM D573-04 (2019), ASTM D412-16 and IEST-RP-CC005.4 (2013).
Other standards	ISO 11137-2:2015, ISO 10993-10:2021.

¹With reference to Regulation (EU) 2017/745 for Medical Devices

QUALITY	
Quality assurance	Production management in accordance with EN ISO 9001:2015 and EN ISO 13485:2016. Environmental management systems in accordance with ISO 14001:2015.
Technology	uniSHIELD™ single-walled protection to offer an ideal compromise between comfort and protection. Compatible with sterile processing environments due to paperless packaging and multiple post leaching of gloves (single washed in deionised water).

DOCUMENTATION	
Declaration of conformity	These documents can be freely downloaded from the product page on our website: www.shieldscientific.com .
User's instructions	
Certificate of conformance	To access CoC and Col, you need to be registered. Please contact us at info@shieldscientific.com or call your SHIELD Scientific representative.
Certificate of irradiation	

PHYSICAL PROPERTIES



NOMINAL THICKNESS	mm ²	mil	Norm
⇒ Finger	0.23	9.1	ASTM D3767-03 (2020)
⇒ Palm	0.21	8.3	
⇒ Cuff	0.13	5.1	

² Thickness (+/- 0.03 mm)

LENGTH	Minimum	Typical	Norm
⇒ From middle finger tip to edge of cuff	≥ 590 mm / 23.2"	595 mm / 23.4"	ISO 21420:2020+A1:2022

STRENGTH PROPERTIES	Force at break (spec.)		Norm
⇒ Before aging	≥ 6.0N	14 MPa	EN 455-2:2015 ASTM D573-04 (2019) & ASTM D412-16
⇒ After aging	≥ 6.0N	14 MPa	

FREEDOM FROM HOLES	Performance	Norm
⇒ Acceptable Quality Level (AQL)	< 1.0 G1 ³ - Level 2	ISO 374-2:2019

³ AQL as defined per ISO 2859-1:1999 for sampling by attributes.

RISKS	Description	Norm
Micro-organisms	1000 ml water test. Performance level 2, AQL < 1.0 (inspection level G1).	ISO 374-2:2019
Chemicals	Sodium Hydroxide 40% Online chemical resistance guide available on www.shieldscientific.com .	EN 16523-1:2015+A1:2018



CLEANLINESS PROPERTIES

PARTICLES	Specification	Typical value	Test method
Particles/cm ² ≥ 0.5µm	< 3,000 particles (spec.)	2,300 particles	IENT-RP-CC005.4

EXTRACTABLES (ION)	Specification (µg/cm ²)	Typical value (µg/cm ²)	Test method
Ammonium (NH ₄)	0.300	0.050	IENT-RP-CC005.4
Bromide (Br)	0.150	< 0.008	
Calcium (Ca)	1.500	1.240	
Chloride (Cl)	0.600	0.530	
Fluoride (F)	0.030	< 0.008	
Magnesium (Mg)	0.030	0.015	
Nitrate (NO ₃)	1.200	1.050	
Nitrite (NO ₂)	0.300	< 0.008	
Phosphate (PO ₄)	0.150	< 0.008	
Potassium (K)	0.150	0.085	
Sodium (Na)	0.150	0.060	
Sulphate (SO ₄)	0.150	0.100	

EXTRA TESTS	Description	Test method
Sterility	Terminally sterilized by gamma irradiation to Sterility Assurance Level (SAL) of 10 ⁻⁶ (ISO 11137-2:2015).	EN 455-3:2015
Endotoxins	Low Endotoxin content at < 20 EU/pair demonstrated by Limulus Amoebocyte Lysate (LAL) kinetic chromogenic test.	
NVR	< 25 µg/cm ² .	IENT-RP-CC005.4
FTIR	Silicone free and non-detectable levels of amide and DOP.	IENT-RP-CC005.4

ALLERGIES	
Bio-Compatibility	Demonstrated by skin irritation and sensitization tests in accordance with ISO 10993-10:2021.
Accelerators	Free of Thiazoles and Thiurams. These chemical accelerators are excluded from the manufacturing process.
Chemical Allergens	Non-detectable levels using aqueous solution extraction (Phosphate buffered solution) and High Performance Liquid Chromatography (HPLC) assay method for quantitative analysis.
Latex Protein	≤ 50 µg/g as per Modified Lowry Method (EN 455-3:2015/ASTM D5712-15). Typical: ≤ 30 µg/g as per Modified Lowry Method.



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