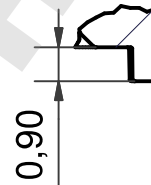
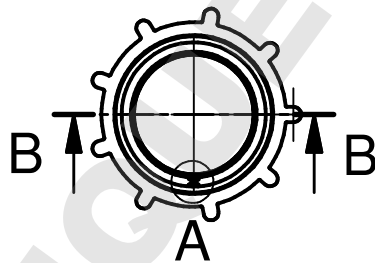


C (5:1)



B-B (2:1)



A (5:1)



Cavity number
Text font: Arial
Text size: 1mm
0,05 positive

Undefined radius: R 0.2 mm
Tolerances unless otherwise specified:
Without decimal: ±0.5 mm
1 place decimal: ±0.1 mm
2 place decimal: ±0.05 mm

Thermo Fisher
S C I E N T I F I C

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SUBJECT: 2nd gen TC insert for MD24	DRAWN BY/DATE: KLP/07.02.05	CHANGE ORDER NO.: CO-2859	VALID FROM: 2011-06-16	APPROVED BY/DATE: ROSPSI 2011-05-30	FORMAT: A3
	ITEM NUMBER:	MATERIAL: PS	DRAWING NO.: 3504	VERSION: 10-a	PAGE TYPE: -C
				SCALE: 1:1	METRIC First Angle Projection