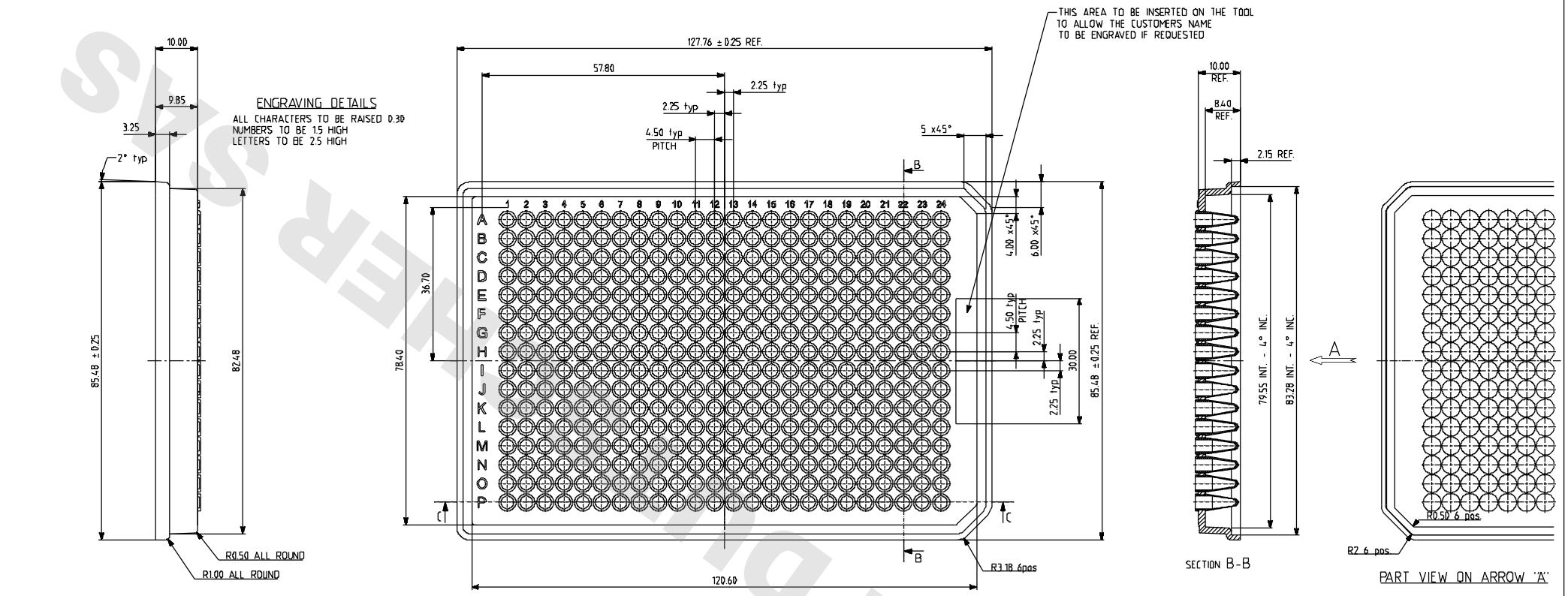

M 2:1

NOTE:

1. SURFACE FINISH TO BE SMOOTH HIGH GLOSS - POLISHED ON TOOL
2. SIDE WALL BOWING ALLOWED INWARDS ONLY UP TO A MAXIMUM 0.25

Code	Description	Plates/Case
4ti-0380/C	FrameStar® 480, 384well PCR plate, clear wells, clear frame	50
4ti-0381	FrameStar® 480, 384well PCR plate, white wells, clear frame	50
4ti-0382	=4ti-0381 + 50 qPCR adhesive seals (4ti-0560)	50
4ti-0383	=4ti-0380/C + 50 qPCR adhesive seals (4ti-0560)	50

ISSUE	DATE	AMENDMENT
B	14.12.11	Frames cut corner by the updated version. The 4IC-01 drawing as base & Frame dimension date 12.12.2011

DO NOT SCALE

IF IN DOUBT ASK

CUSTOMER:

CUSTOMER ORG. No.: ISSUE:

MATERIAL:

TOLERANCES: 0 ±0.5, 0.0 ±0.1, 0.00 ±0.05, ANGULAR ±0.25

GENERAL TOLERANCES UNLESS OTHERWISE STATED (ALL DIMENSIONS IN MILLIMETRES)

DRAWN: ZOLTAN E.

DATE: 24.11.2011

CHECKED: PETER C.

DATE:

SCALE:

TITLE: FrameStar 480/384 for Roche LightCycler 480

DRAWING No: 4ti-0380

SHEET No: 1 OF 1 ISSUE: B

SYSTEM DRAWING