



Contamination Monitoring

Product Guide



Devices and systems
for industrial QC sample
preparation and testing

www.millipore.com/industrialQC



Contamination Monitoring

To keep your industry running, you need clean parts, fuel and hydraulic fluids that are free of particles and other contamination. For almost 50 years, Millipore has provided reliable, sensitive field sampling kits and contamination tests that have become industry quality control (QC) standards. Depend on Millipore to increase efficiency and lifespan of your complex machinery.

Whether you need to monitor surface particulate contamination, or analyze critical fuel and lubricant samples for industrial or aerospace equipment, we can supply the expertise, products and protocols to ensure superior analytical results and compliance with regulatory requirements. Millipore devices and systems designed for environmental and industrial QC have been developed for use with standard methods, including NIOSH, OSHA™ and ASTM®.

See Millipore's Lab Filtration Product Guide for complete method tables (www.millipore.com/guides).



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Millipore supports you at every stage of the contamination monitoring process.



Collection

Whether you need to collect critical fuel samples for aerospace equipment or analyze lubricant samples for industrial machinery, we can supply the expertise, products and protocols to ensure superior analytical results and compliance with regulatory requirements.

- Sampling Kits
- Filter Discs
- Filter Holders
- Monitors
- Monitor Refills
- Solvent Dispensers



Sample Preparation

For the best downstream results, choose the best upstream tools. Sample preparation with Millipore filtration products ensures fast, accurate, reproducible results, for every type of sample. Whether you are filtering 1 mL or 5 L, you can choose a sample preparation device with the right membrane and chemical compatibility for your application.

- Syringe Filters
- Filter Discs
- Filter Holders
- Vacuum- and Pressure-Driven Filtration Equipment



Analysis

Millipore gives you more than products for your industrial QC workflow, we give you knowledgeable technical service and support for your particular analysis application. We can help you build the optimum sampling and filtration protocol to fit your chosen method of analysis, such as the protocols listed here and on page 15.

- Gravimetric
- Colorimetric
- Microscopic
- HPLC

See page 15 for a convenient list of standard analytical methods for industrial contamination monitoring.

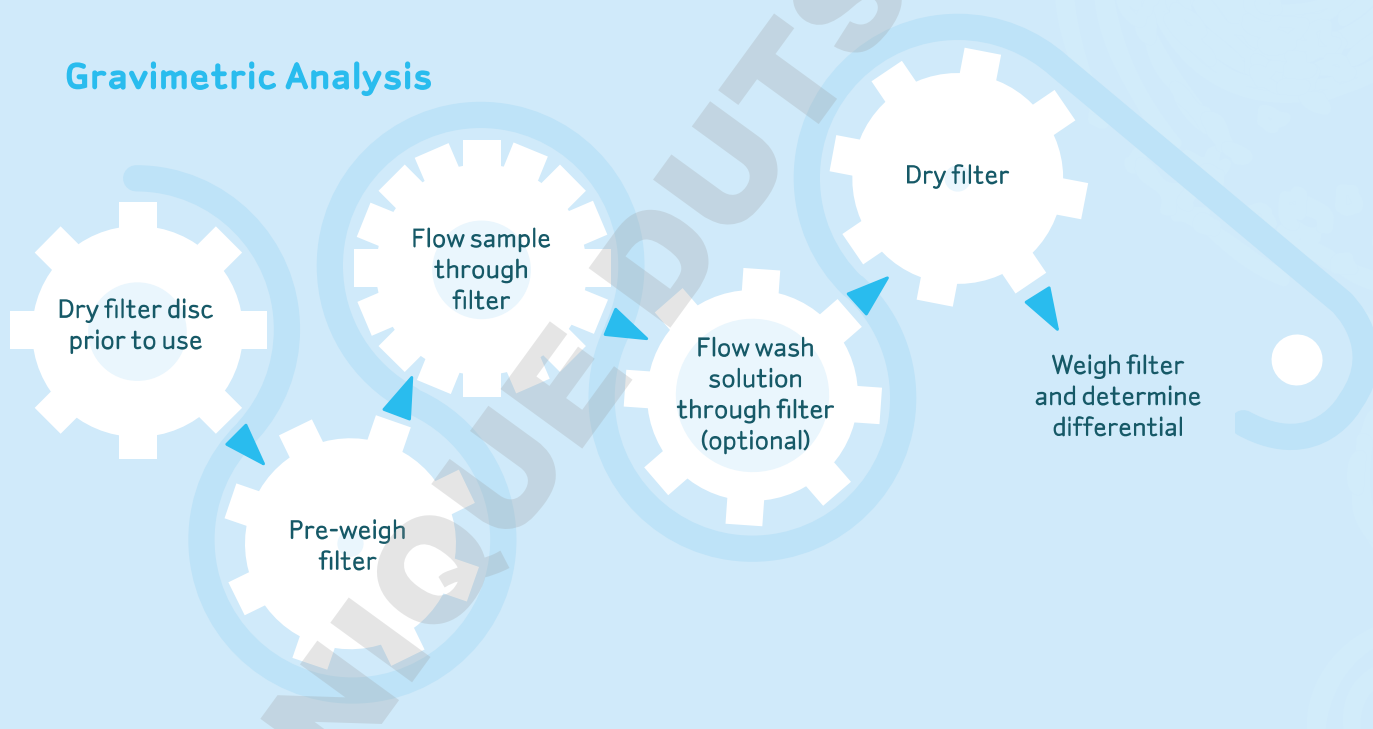
Machined Parts Testing

As manufacturing tolerances increase, contamination control becomes an important means of reducing wear and prolonging the operational lifespan of complex assemblies. The presence of contamination on machined parts results in a variety of potential problems for machine users:

- o Increased corrosion
- o Friction between moving parts
- o Poor heat transfer efficiency in heat exchangers
- o Impeded fluid flow in piping and tubing

Manufacturers have long relied on membranes and devices from Millipore to evaluate the cleanliness of newly made parts by running the Millipore test (gravimetric analysis) to quantify the total mass and size of contaminating particles.

Gravimetric Analysis



For reliable, quantitative test results, Millipore offers a wide range of products that address the needs of industrial QC of machined parts:

- o Range of membrane materials ensures chemical compatibility with new solvents.
- o 47 mm diameter filters reduce clogging of dirty samples.
- o Large volume pressure vessels minimize solvent handling.
- o Minimizes particles coming from solvent barrels for improved efficiency and more reliable results.

Products for Testing Machined Parts

Membrane Discs

Description	Pore Size (µm)	Diameter (mm)	Qty/Pk	Catalogue No.
Nylon Net Filters	160	47	100	NY6H04700
	10	47	100	NY1104700
	40	47	100	NY4004700
Isopore™ Membrane, polycarbonate, hydrophilic	8	47	100	TETP04700
Mitex™ Membrane, PTFE, hydrophobic	10	47	100	LCWP04700
MF-Millipore Membrane, mixed cellulose esters, hydrophilic	8	47	100	SCWP04700
	5	47	100	SMWP04700
	3	47	100	SSWP04700



For a complete list of membranes, please contact technical service or visit www.millipore.com/membrane/mrc3/membranehome.

Filterjet™ Solvent Dispenser, 25 mm

Use to spray a concentrated jet of ultraclean solvent or rinse solution on surfaces for cleaning. Filter holder, XX4002500, which is part of the dispenser, can also be used by itself for in-line pressure filtration of gases.

Description	Catalogue No.
Filterjet Solvent Dispenser, 25 mm	XX6702500



Hydrosol™ Stainless Steel Filter Holder

Particulate or biological contamination analysis via vacuum filtration. Includes grounding set for use with flammable liquids. Filter holder is not autoclavable with filter in place.

Description	Catalogue No.
Hydrosol Stainless Steel Filter Holder (For 47 mm disc filters)	XX2004720



All-Glass Filter Holder, 47 mm, SS screen

Particulate or biological contamination analysis via vacuum filtration. Includes grounding set for use with flammable liquids.

Description	Catalogue No.
All-Glass Filter Holder, 47 mm, SS screen (For 47 mm disc filters)	XX1004730



Dispensing Pressure Vessels

Dispensing pressure vessels hold liquid for filtration through Millipore pressure-operated filter holders, if connected to an external pressure source. Vessels meet ASME-UM Code requirements. Closures are secured by cam-lock handle. Vessels are autoclavable when vented. Accessory code-complying relief valve, pressure gauge and hose connectors are available. Accessory closure adapts vessels for vacuum use.

Description	Catalogue No.
Dispensing Pressure Vessel, 1 gal	XX6700P01
Dispensing Pressure Vessel, 5 L	XX6700P05
Dispensing Pressure Vessel, 10 L	XX6700P10
Dispensing Pressure Vessel, 20 L	XX6700P20



Replacement Parts

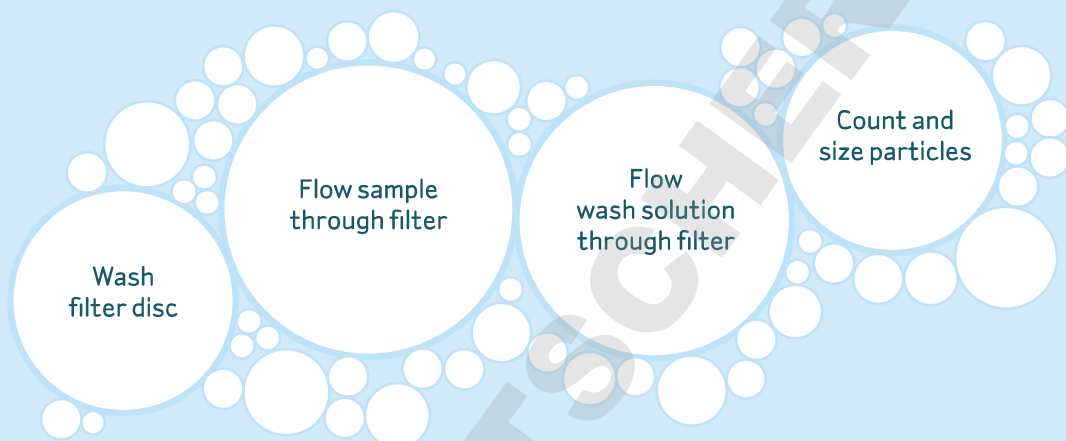
Outlet Dip Tube, 5 L vessel	6977
Outlet Dip Tube, 10 L vessel	6978
Outlet Dip Tube, 20 L vessel	6979
Plug, 1/4 in. NPT, stainless steel	YY1301009
Street Elbow, 1/4 in. NPTF to M	XX6700104
Vessel Cover, cam lock	6976
O-ring, Viton A	XX6700059

See page 11 for accessories.

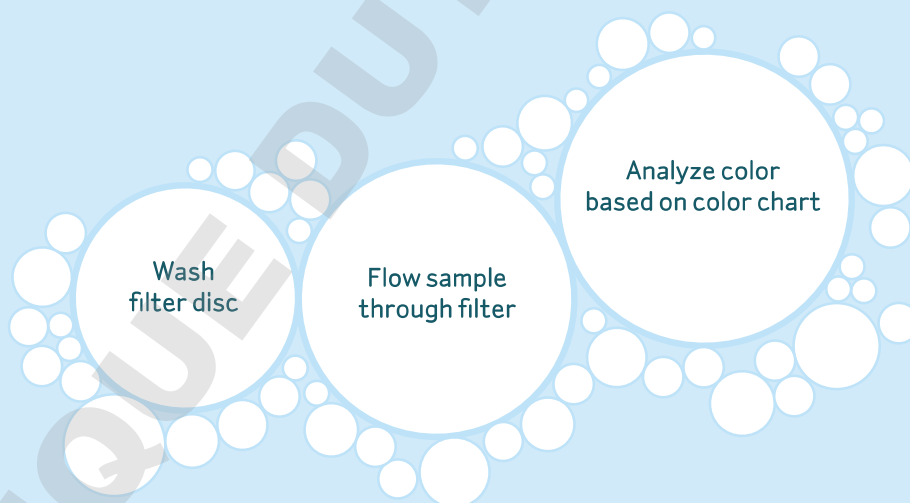
Hydraulic Fluids Monitoring

Particle contamination is the primary source of component wear and the cause of over half of all hydraulic system failures. Minimize expensive, dangerous failures by regularly monitoring a hydraulic system's contamination level by gravimetric, microscopic, or colorimetric analysis.

Fluid Monitoring Methods



Colorimetric Analysis



Millipore's field testing kits enable you to quickly sample and analyze hydraulic fluids wherever you are.

- Hand vacuum pump allows analysis at remote sites where electricity is unavailable.
- High quality membranes with uniform pore sizes result in reproducible, accurate data.
- Vacuum filtration manifolds ensure sample integrity and minimize cross contamination between samples.

Products for Hydraulic Fluid Contamination Monitoring

Membrane Discs

Description	Pore Size (µm)	Diameter (mm)	Qty/Pk	Catalogue No.
MF-Millipore Membrane, mixed cellulose esters, hydrophilic	0.8	47 (gridded)	100	AAWG04700
	1.2	25	100	RAWP02500
	1.2	47 (gridded)	100	RAWG04700
	0.45	47	100	HAWP04700
	0.45	47 (gridded)	100	HAWG04700
	5	47	100	SMWP04700
Fluoropore™ Membrane	0.45	47	100	FHLP04700
Nylon Membrane	0.45	47	100	HNWP04700
Durapore® Membrane	0.45	47 (gridded)	100	HVWG04700



For a complete list of membranes, please contact technical service or visit www.millipore.com/membrane/mrc3/membranehome.

Patch Test Kit

For colorimetric fluid contamination analysis. Monitors particulate contamination rapidly in hydrocarbon-based hydraulic fluids, bulk chemicals, boiler water and lubricating oils. Filter color rating and particle assessment scales correspond to recognized standard contamination levels.

Description	Catalogue No.
Patch Test Kit (100 tests)	XX6504730



PetriSlides™ for Contamination Analysis

Substitute for petri dishes. Holds filter securely in place. Transparent cover allows microscopic examination without removal. Rectangular base has rounded corners for mounting on microscope stage.

Description	Catalogue No.
PetriSlides for Contamination Analysis	PD1504700



Manifolds

Vacuum manifolds support simultaneous filtration of three or six test samples. Use Millipore glass, plastic or stainless steel filter holders fitted with standard No. 8 perforated stoppers over holder outlets. Manifolds connect to single vacuum source and use separate control valves at each station for independent operation.

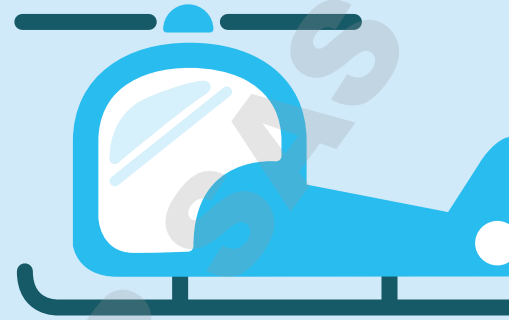
Description	Catalogue No.
3-Place Manifold, 47 mm, stainless steel	XX2504735
6-Place Manifold, 47 mm, stainless steel	XX2504700



See page 11 for accessories.


Fuel Monitoring

Dirty fuel can rob an engine of power, reduce fuel efficiency and accelerate wear on major components. The higher injection pressures and tighter tolerances of today's diesel and jet engines require diligent monitoring for contamination.




Products for Fuel Contamination Monitoring

Membrane Discs

Description	Pore Size (µm)	Diameter (mm)	Qty/Pk	Catalogue No.	
MF-Millipore Membrane, mixed cellulose esters, hydrophilic	0.8	47 (gridded)	100	AAWG04700	

For a complete list of membranes, please contact technical service or visit www.millipore.com/membrane/mrc3/membranehome.

Contamination Monitors

Description	Catalogue No.	
Fluid Contamination Analysis Monitors, mixed cellulose esters, 0.8 µm, 2 pc.	MAWP037PO	
Matched Weight Fluid Contamination Monitor, 37 mm, mixed cellulose esters, 0.8 µm, 2 pc.	MAWP037PM	

Fluid Sampling Kits

For liquid sampling through 37 mm monitors

For sampling turbine fuels, water or other liquids through Millipore Contamination Analysis Monitors prior to gravimetric or colorimetric analysis.

The stainless steel sampler assembly plugs into a quick-release valve installed in the system line, which allows a measured quantity of liquid to pass through the monitor. A valved syringe serves as a pump to remove residual liquid from the monitor. For gravimetric analysis, accessory Matched-Weight Monitors eliminate filter pre-weighing before sampling.

Description	Catalogue No.	
Fluid Sampling Kits	XX6403730	

Renewable Fuels

Bio-based fuels that exploit renewable biomass (including dedicated energy crops, organic waste, and agricultural residue) have the potential to relieve our dependence on nonrenewable energy sources. As governments around the world set increasing goals for renewable fuel usage, they will set new standards for testing these bio-based fuels. Effectively determine the cleanliness of bio-based fuels as well as petroleum with Millipore's fuel monitoring products, featuring:

- o Pre-assembled filters in filter holders minimize user contact and safety risk
- o Calibrated sampling kits ensure consistency of sample volumes prior to gravimetric analysis
- o HPLC-certified Millex® syringe filters for convenient, reliable fuel sample preparation (see next page)

See page 11 for accessories.

Special Applications: Detecting contaminants by HPLC

In addition to classical contamination monitoring methods (gravimetric, microscopic, colorimetric), chromatographic separation methods, such as high performance liquid chromatography (HPLC), have become popular in industrial QC testing. HPLC is very sensitive, quantitative, accommodating of sample reactivity or volatility, and compatible with high throughput analysis.

Use Millipore's Millex syringe filters to prepare 1 to 100 mL of aqueous and mild organic samples and mobile phases prior to HPLC or other sensitive analysis methods. Millex filters minimize column clogging and have low extractables, low binding, and low hold-up volumes.

Millex HPF Filters

When filtering viscous or particle-laden solutions, using Millex HPF filters provide two to four times higher throughput compared to traditional filters.

Nylon Membrane with Glass Fiber Prefilter

Description	Filter Pore Size (µm)	Qty/Pk	Catalogue No.
Millex-HPF Filter	0.2	50	SLGNM25NS
Millex-HPF Filter	0.45	50	SLHNM25NS
Millex-HPF Filter	0.45	200 (8 x 25)	SLHNMZ5NZ

Hydrophilic PTFE Membrane with Glass Fiber Prefilter

Description	Filter Pore Size (µm)	Qty/Pk	Catalogue No.
Millex-HPF LCR Filter	0.2	50	SLLGM25NS
Millex-HPF LCR Filter	0.45	50	SLCRM25NS

PVDF Membrane with Glass Fiber Prefilter

Description	Filter Pore Size (µm)	Qty/Pk	Catalogue No.
Millex-HPF HV Filter	0.45	50	SLHVM25NS
Millex-HPF HV Filter	0.45	200 (8 x 25)	SLHVMZ5NZ

HPLC-Certified Millex Filters

The nylon and hydrophilic PTFE Millex units are certified for HPLC analysis. These filters are certified to be low in extractables for trace analysis and sensitive detection methods.

Nylon Membrane

Description	Filter Pore Size (µm) / Filter Diameter (mm)	Qty/Pk	Catalogue No.
Millex-GN Filter	0.20 µm / 13 mm	100	SLGNX13NL
Millex-GN Filter	0.20 µm / 33 mm	50	SLGN033NS
Millex-HN Filter	0.45 µm / 13 mm	100	SLHNX13NL
Millex-HN Filter	0.45 µm / 33 mm	50	SLHN033NS

Hydrophilic PTFE Membrane

Description	Filter Pore Size (µm) / Filter Diameter (mm)	Qty/Pk	Catalogue No.
Millex-LG Filter	0.20 µm / 4 mm	100	SLLGR04NL
Millex-LG Filter	0.20 µm / 13 mm	100	SLLGH13NL
Millex-LG Filter	0.20 µm / 33 mm	50	SLLGH25NS
Millex-LH Filter	0.45 µm / 4 mm	100	SLLHR04NL
Millex-LCR Filter	0.45 µm / 13 mm	100	SLCR013NL
Millex-LCR Filter	0.45 µm / 33 mm	50	SLCR025NS

Accessories

Vacuum/Pressure Pumps

For flow rates of up to 37 L/min

These High Output Pumps feature a piston-driven design for greater power. As Chemical Duty Pumps, they have a chemically-resistant head and diaphragm for use with corrosive chemicals and solvents.

Description	Catalogue No.
Vacuum/Pressure Pump (115V)	WP6111560
Vacuum/Pressure Pump (220V)	WP6122050



Millivac™ Vacuum Pumps

Maintenance-free, mini-diaphragm pumps

Millivac vacuum pumps are compact, maintenance-free pumps that provide a consistent source of vacuum for filtration and other laboratory applications. A patented diaphragm design has reduced the footprint of the pumps compared to conventional models.

Description	Catalogue No.
Millivac Vacuum Pump (Mini, 115V)	SD1M001V00
Millivac Vacuum Pump (Mini, 230V)	XF5423050
Millivac Vacuum Pump (Maxi)	SD1P014M04



Protect Your Pumps with Millex Filter Units

Filter units with hydrophobic PTFE membrane

Millex filter units with hydrophobic Fluoropore membrane prevent liquids from passing through, keeping your pumps and in-line vacuum systems free of liquid contamination.

Description	Catalogue No.
Millex Filter Units	SLFH05000



Filter Forceps

Handle filters without contaminating or damaging them with our easy-to-clean, stainless steel, flat-tipped forceps.

Description	Catalogue No.
Filter Forceps	XX6200006



Solvent Filtering Dispenser

For 25 mm disc filters. Simultaneously dispense and ultraclean small volumes of solvent by squeeze-bottle action. Hand-pressure operated dispenser with filter holder fitted with a delivery tube. Use to direct filtered solvent against surfaces.

Description	Catalogue No.
Solvent Filtering Dispenser	XX6602500



Swinnex® Filter Holders

Use to ultraclean or sterilize small volumes of liquids dispensed by syringe. Connect Swinnex 47 mm filter holder with tubing to pressurized reservoir or automatic filling machine for filtering larger volumes.

Description	Qty/Pk	Catalogue No.
Swinnex Filter Holder, 13 mm	10	SX0001300
Swinnex Filter Holder, 25 mm	12	SX0002500
Swinnex Filter Holder, 47 mm	8	SX0004700



Stainless Steel Filter Holders

For 90 and 142 mm disc filters
Ultraclean or sterilize liquids or gases by pressure filtration.

Description	Qty/Pk	Catalogue No.
Filter Holder 90 mm, stainless steel	1	YY3009000
Filter Holder 142 mm, stainless steel	1	YY3014236



Sterifil® Aseptic System and Holder

For 47 mm disc filters. Use for general filtration applications and filtration of samples for particulate or biological contamination analysis. The closed unit protects sample and filtrate from environmental contamination. Sterifil holder and funnel available separately (without receiver flask and cover) to use with standard 1 L vacuum filtering flask or multiple place manifold.

Description	Qty/Pk	Catalogue No.
Sterifil Aseptic System, 47 mm	1	XX1104700
Sterifil Holder, 250 mL	1	XX1104710
Sterifil Holder, 500 mL	1	XX11J4750



Hand Vacuum Pumps

Dispense liquids into small containers and pressure-filter small volumes using a hand vacuum pump, which consists of a Luer-outlet polypropylene syringe attached to a 2-way vacuum valve, nylon male-to-male Luer adapter and rubber tubing with male Luer inlet.

Description	Qty/Pk	Catalogue No.
Hand Vacuum Pump, stainless steel valve	1	XX6200035
Hand Vacuum Pump, polypropylene valve	1	XKEM00107



Membranes for Contamination Monitoring

1. Glass Fiber Filters

Borosilicate microfiber glass without binder resin. Gravimetric stability up to 500 °C. For suspended solids in water and waste water.

2. Isopore Membrane Filters

Polycarbonate film. Consistently low ash and tare weights. Hydrophilic, non-hygroscopic. For Chemotaxis, Environmental/air analysis.

3. PTFE Membranes

Fluoropore Membrane Filters

Bonded to high-density polyethylene support for easier handling. Broad chemical compatibility. For air monitoring, prefiltration of solvents.

Mitex Membrane Filters

Unsupported PTFE membrane. It can be used under extreme chemical or temperature conditions that other membranes cannot withstand (up to 260 °C). Broad chemical compatibility.

LCR Membrane Filters

Hydrophilized PTFE. LCR is compatible with all commonly used HPLC solvents. It can be used to filter aqueous fluids without prior wetting.

Omnipore™ Membrane Filters

Hydrophilic PTFE compatible with virtually all solvents, acids and alkaline solutions.

4. Nylon Membrane Filters

Nylon polyamide 6,6. Use for large particle filtration, particle analysis, prefiltration of solvents.

5. MCE Membrane filters

Mixed cellulose esters. For monitoring particulate contamination in air and clarification and sterilization of fluids.

6. Quartz Membrane Filters

Pure quartz fibers with no glass fibers or binders. For measurement of heavy metal concentrations and small amounts of particles (such as the USEPA PM 10 ambient air monitoring method).

7. Durapore Membrane Filters

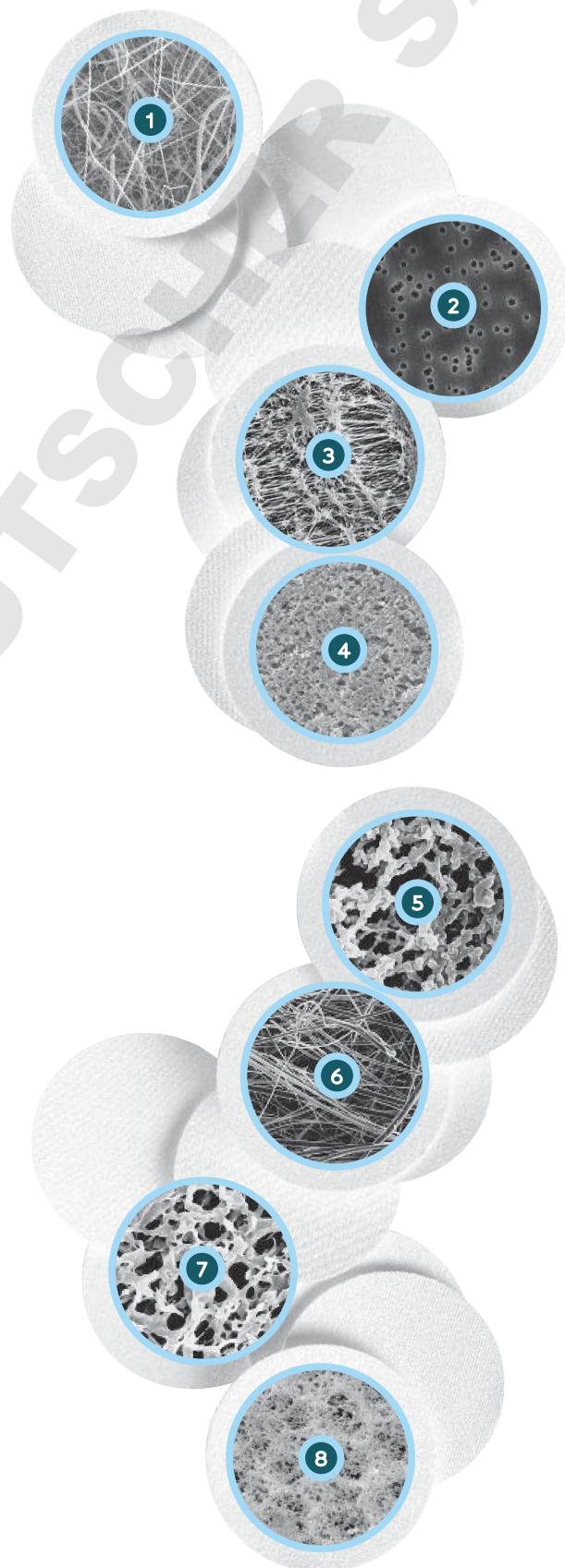
PVDF (polyvinylidene fluoride). For monitoring particulate contamination in air and clarification and sterilization of fluids.

8. PVC Membrane Filters

Pure, medical-grade PVC. Low weight and low moisture pick-up. For monitoring silica, carbon black or metal particles in air. Excellent for gravimetric analysis.

Silver Membrane Filters (not shown)

Pure silver. For monitoring of carbon black, coal tar products, coke oven emissions and silica in air.



Filter Holders Selection Guide

Size	Glass		Stainless Steel		Plastic	
	Vacuum		Vacuum	Pressure	Vacuum	Pressure
13 mm			Epifluorescence  Analytical Filter 	Stainless Steel Filter Holder 		Swinnex 
25 mm	Microanalysis filter holder (fritted base or SS screen) 	Analytical Filter Holder 	High Pressure Filter Holder  Solvent Filtering Dispenser 	Microsyringe Filter Holder  Filterjet Solvent Dispenser 	1225 Sampling Manifold 	Swinnex 
47 mm	Filter Holder Assembly  All-Glass Filter Holder  MilliSolve™ Kit 	Analytical Filter Holder  Hydrosol Filter Holder 	Filter Holder (100 or 340 mL)  High Pressure Filter Holder  SS Filter Holder 	Sterifil System  Sterifil 500 Holder 	Swinnex  In-Line Filter Holder 	
90 mm	All-Glass Filter Holder 		SS Filter Holder 			
142 mm			SS Filter Holder 			

Millipore devices and systems designed for environmental and industrial QC have been developed for use with standard methods.

The table below lists some of the standard methods that use Millipore filters and filter holders. If your method does not appear on this list, please contact technical service at www.millipore.com/techservice for a recommendation on the best tools for your particular application.

Agency	Method	Recommended Millipore Filters/Holders
Aerospace Fluids		
ASTM	F303	XX4404700
ASTM	F311	XX1504700, XX6602500, AAWG04700
ASTM	E519	AAWP04700, AAWP0470M, or AAWG04700
Fuels		
ASTM	D2274	AAWP0470M
ASTM	D2276	AAWP0470M, XX6403730, MAWP037PM, MAWP037P0
Hydraulic Fluids		
ASTM	D2271	NY20 (20 µm) or NY60 (60 µm)
ASTM	D4898	Contact Technical Service

For a complete listing of European testing methods and recommended Millipore products, contact European tech support by visiting www.millipore.com/techservice.

Let your work flow.

Improve your industrial QC testing with the new Milli-Q® Integral water purification system.

Pure and ultrapure water at your fingertips:

- o Dual POD (point of delivery) concept is space saving and convenient
- o Lower running costs and water waste with exclusive Elix® technology

Water quality affects your QC test results.

You use only the purest standards, membranes, and organic solvents for your analytical tests. However, test result artifacts can be directly attributable to the quality of water used in aqueous solvents, standards, and samples. With over 50 years of experience in analytical research, Millipore has improved QC data by including resistivity and TOC monitoring in ultrapure water systems.

Call 1-800-MILLIPORE or visit www.millipore.com/pureQC.

When you order any Millipore product, anywhere in the world, you are entitled to our steadfast technical support. Our representatives can answer your most complex product and application questions.

TO PLACE AN ORDER OR RECEIVE TECHNICAL ASSISTANCE

In the **U.S. and Canada**, call toll-free 1 800-Millipore (1-800-645-5476)

In **Europe**, please call Customer Service:

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Spain: 901.516.645 Option 1

Germany: 01805.045.645

Italy: 848.845.645

English UK: 0870.900.46.45

For other countries across Europe and the world, please visit www.millipore.com/offices.

For Technical Service, please visit www.millipore.com/techservice.



www.millipore.com



Mixed Sources
Product group from well-managed
forests, controlled sources and
recycled wood or fibre

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