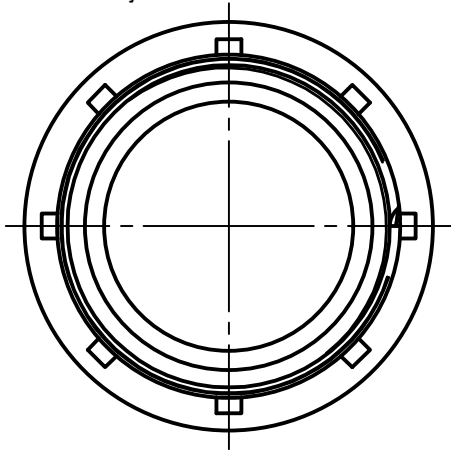
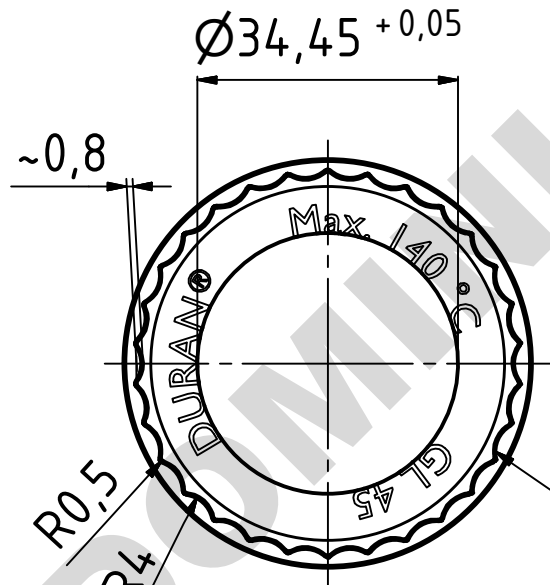
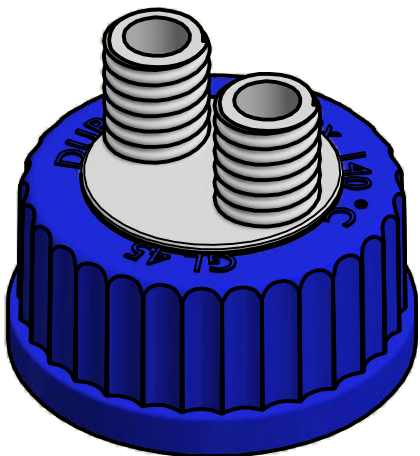
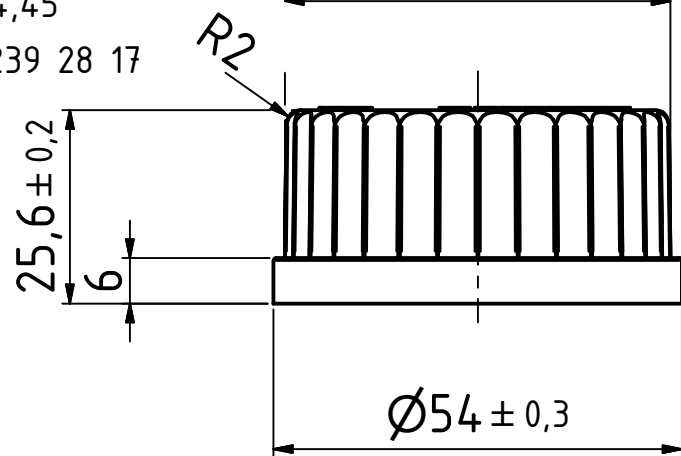


Notes:

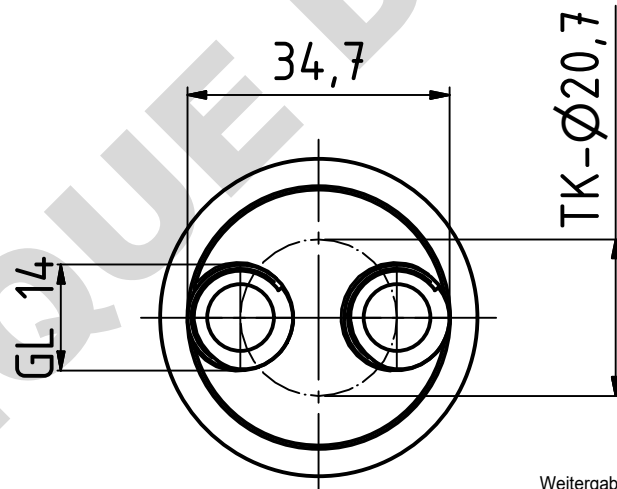
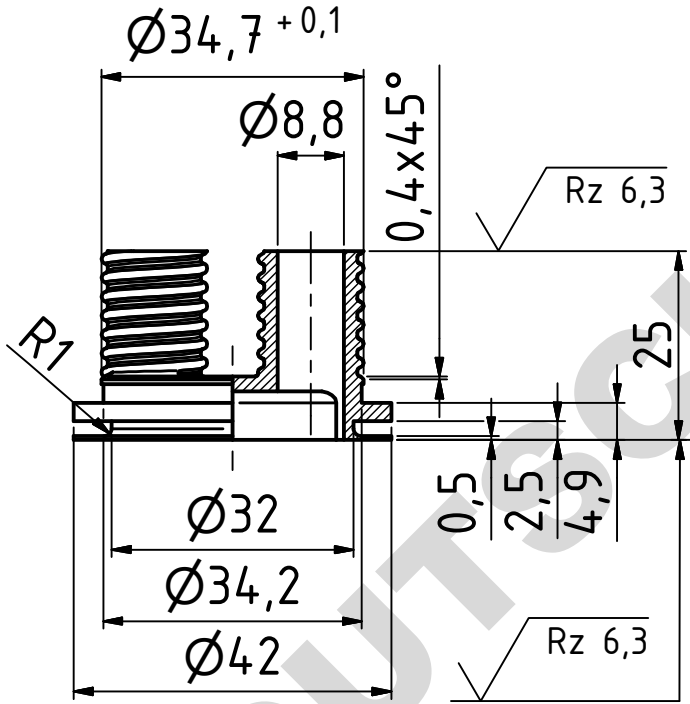
1. Visible outer surface should meet Ra 3.2 (VDI 3400 ref.30)
2. Whole inner surface should meet max. Ra 0.35 for efficient demolding
3. Sealing surfaces should meet a high polished surface
4. No overhang allowed at any point along the parting line.
A flush to 0.13mm max step is allowable on one side only.
5. The outer surface should be smooth and free from any optical defects.
6. The injection point should not stand over and should be free from angel hairs.
7. min. draft angles 0,5°



Schraubverschlusskappe GL 45
mit Loch $\varnothing 34,45$
Art.-Nr. 29 239 28 17



Verteilergewinde DIN 168-GL 14x2,5, 6 Umdrehungen
Kappengewinde DIN 168-GL 45x4, 3 Umdrehungen

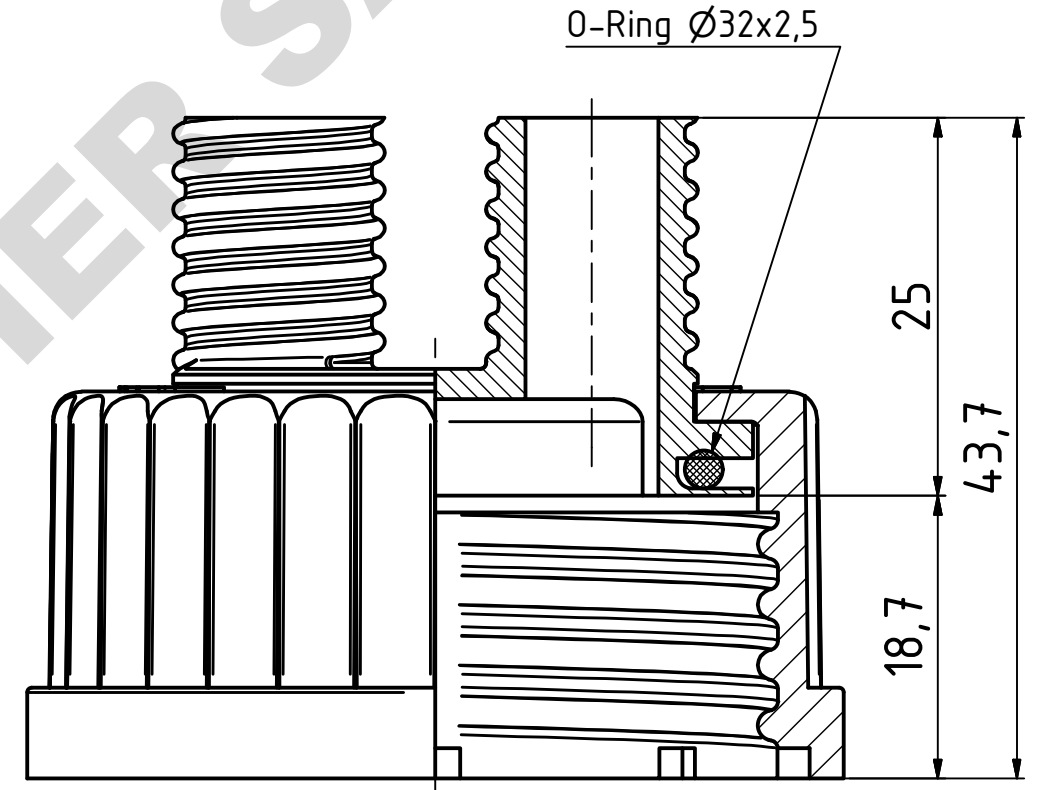


Rz 25 (Rz 6,3)

Anzahl Rippen 40

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Zusammenbau



D	Change of logo to DURAN	10-JAN-18	Schneider
C	GL 14: $\varnothing 8,8$ war $\varnothing 8,3$, höhe 2-fach=45mm	15-JUN-11	Wdf
B	Höhe war 25,3 $\pm 0,3$, oberhalb Hut-Kragen war $\varnothing 52 \pm 0,2$	23-MAR-10	Wdf
A	Komplettiert	17-JAN-06	Wdf
Index	Aenderung / changes	Datum / date	Name
zul. Abweichung allowed dev.	Werkstoff / material	Stück quantity	Gewicht weight
Oberfläche surface	Benennung / title	Pos. position	
bearb. drawn	Datum / date	Name	
geprüft checked	10.01.2018	Schneider	
	07.02.2018	A. Rees	
	Schraubverschluss GL 45 mit zwei Ports GL 14		Maßstab scale
	Art.-Nr. 112 97 50		2 : 1
	Form-Nr. mould number	OGL45	A3
	Zeichnungsnummer / drawing number	0668124-GZA-0GL45	Revision Blatt/sheet
		D	1 / 1
	Ers. / repl.f: 0668124-GZA-0GL45-C	Ers. / repl.d:	
	Schutzvermerk ISO 16016 beachten / Refer to protection notice ISO 16016		INV

