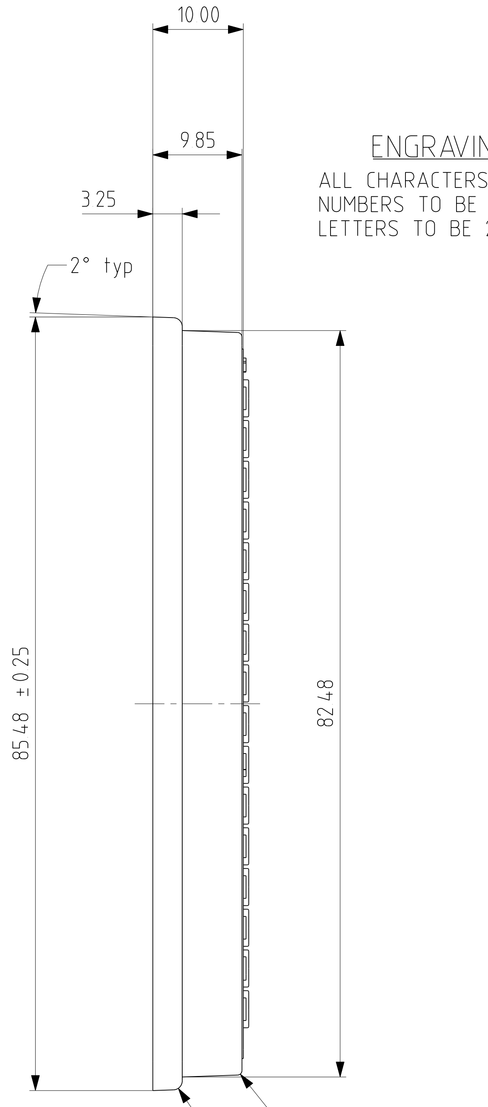
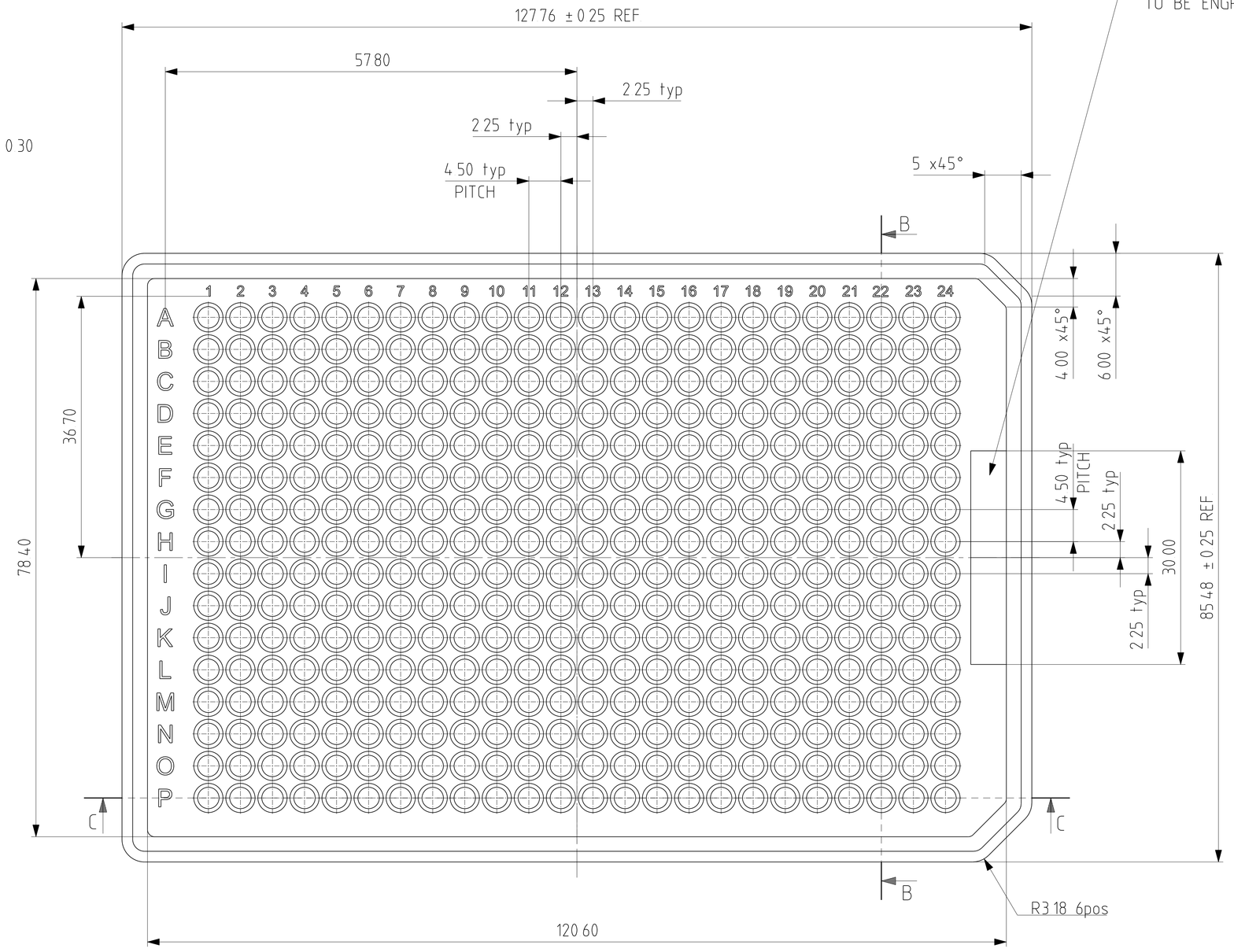
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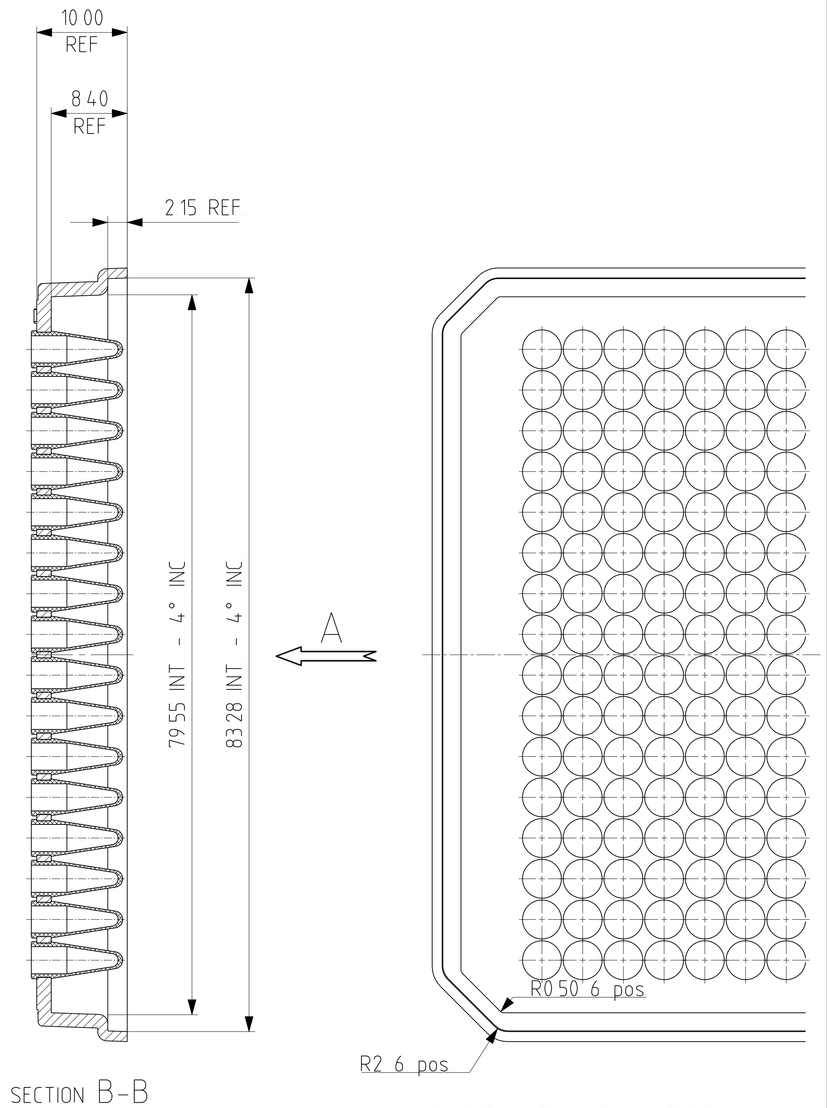
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ENGRAVING DETAILS

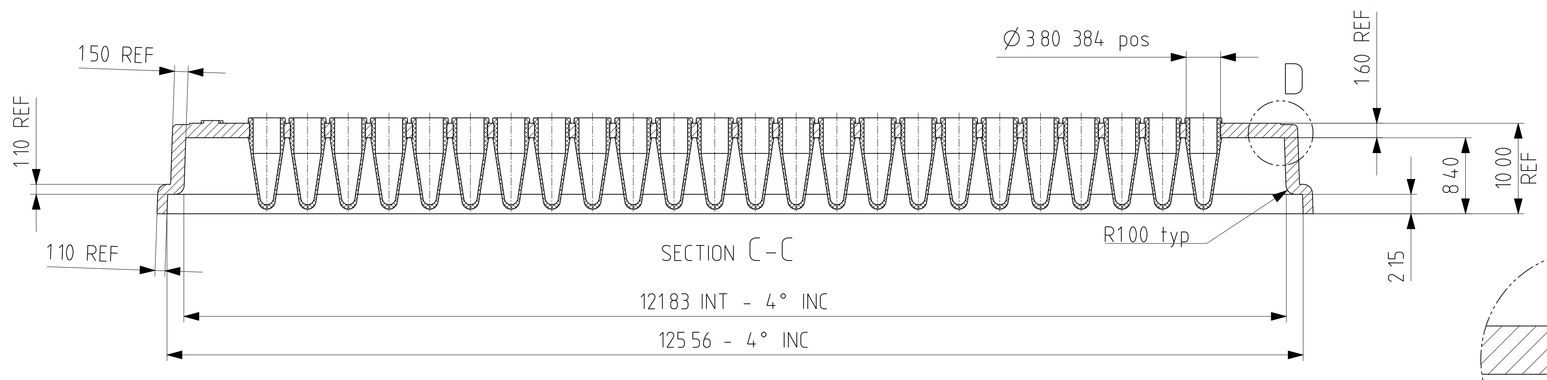
ALL CHARACTERS TO BE RAISED 0 30
NUMBERS TO BE 1 5 HIGH
LETTERS TO BE 2 5 HIGH





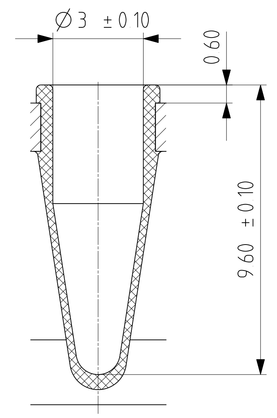
SECTION B-B

PART VIEW ON ARROW 'A'

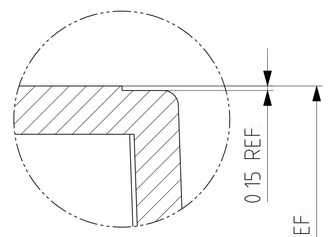


NOTE

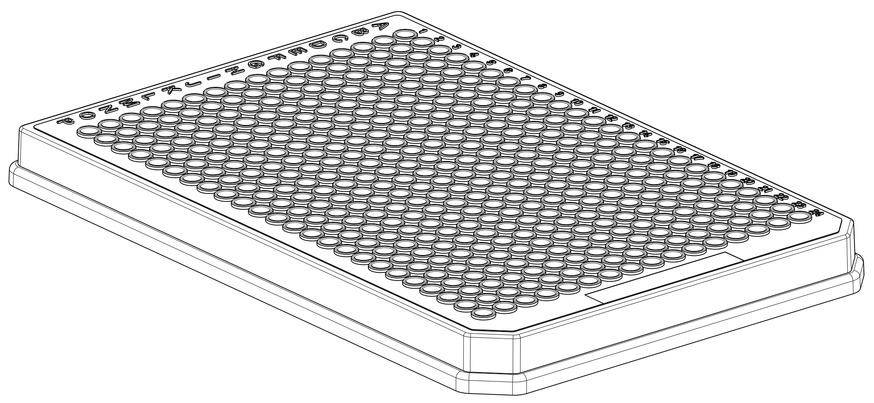
1. SURFACE FINISH TO BE SMOOTH HIGH GLOSS - POLISHED ON TOOL
2. SIDE WALL BOWING ALLOWED INWARDS ONLY UP TO A MAXIMUM 0 25



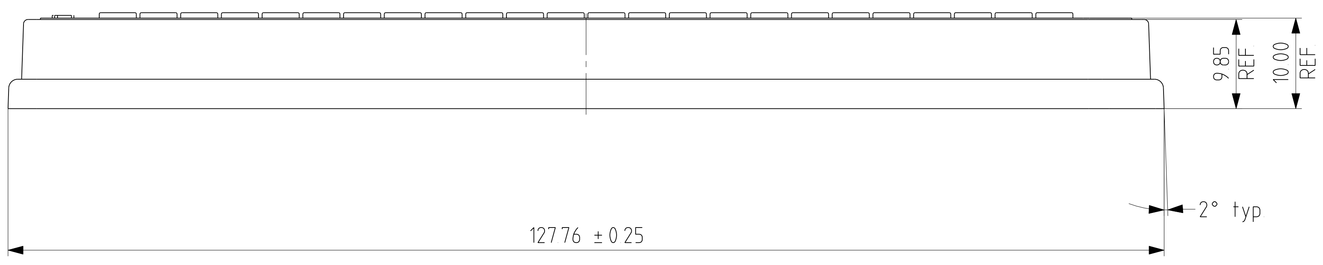
VIAL FORM 384 pos
SCALE 10 1



DETAIL D
SCALE 10 1



M 21



Code	Description	Plates/Case
4ti-0380/C	FrameStar® 480, 384well PCR plate, clear wells, clear frame	50
4ti-0381	FrameStar® 480, 384well PCR plate, white wells, clear frame	50
4ti-0382	=4ti-0381 + 50 qPCR adhesive seals (4ti-0560)	50
4ti-0383	=4ti-0380/C + 50 qPCR adhesive seals (4ti-0560)	50

ISSUE	DATE	AMENDMENT
B	24 11 2011	Frame's cut corner by the updated version The 40C-01 drawing as issue B Frame drawing's date 02 02 2011

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DO NOT SCALE
IF IN DOUBT ASK

CUSTOMER
CUSTOMER DRG No | ISSUE
MATERIAL
TOLERANCES
GENERAL TOLERANCES (UNLESS OTHERWISE STATED)
0 ±0 25
0 0 ±0 20
0 00 ±0 10
ANGULAR ±0°30'
(ALL DIMENSIONS IN MILLIMETRES)

DRAWN ZOLTAN E
DATE 24 11 2011
CHECKED PETER C
DATE
SCALE

TITLE
FrameStar 480/384
for Roche LightCycler 480
DRAWING No 4ti-0380
SHEET No 1 OF 1
ISSUE B

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